


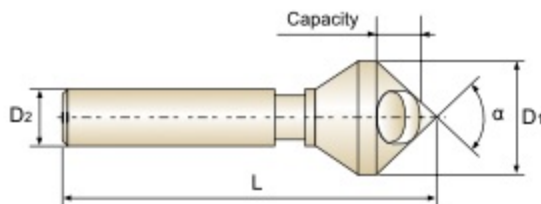


## HSS & HSSCo8, DEBURRING TOOL with HOLE

-  HSS, QUERLOCHSENKER
-  FRAISE HSS À ÉBAVURER À TROU
-  SVASATORI CON FORO - HSS

- ▶ For light metals and plastics.
- ▶ For deburring and small chamfers.
- ▶ Best surface finish.
- ▶ Works without vibrations.

- ▶ Für Leichtmetall und Plastik
- ▶ Zum Entgraten und Abfasen
- ▶ Bestes Oberflächenfinish
- ▶ Arbeitet ohne Vibration


**YG  
STD**
**Bright**


p.A415


 Recommended  
ToolHolder

PlainShank

Page

 EROOLLETCHUOK

D73-115

Unit : mm

EDP No. (uncoating)		Point Angle	Cutter Diameter	Shank Diameter	Overall Length	Capacity
HSSCo8	HSS	$\alpha$	D1	D2	L ( $\pm 1$ )	min/max
<b>C1109100</b>	<b>C3109100</b>	90°	<b>10.0</b>	6	45	2 - 5
<b>C1109150</b>	<b>C3109150</b>	90°	<b>15.0</b>	8	55	6 - 14
<b>C1109200</b>	<b>C3109200</b>	90°	<b>20.0</b>	10	65	8 - 18
<b>C1109250</b>	<b>C3109250</b>	90°	<b>25.0</b>	12	78	10 - 23
<b>C1109300</b>	<b>C3109300</b>	90°	<b>30.0</b>	12	88	12 - 28
<b>C1109350</b>	<b>C3109350</b>	90°	<b>35.0</b>	16	110	14 - 33
<b>C1109400</b>	<b>C3109400</b>	90°	<b>40.0</b>	16	115	16 - 38
<b>C1109450</b>	<b>C3109450</b>	90°	<b>45.0</b>	16	120	18 - 43
<b>C1109500</b>	<b>C3109500</b>	90°	<b>50.0</b>	16	130	20 - 48

- ▶ TiN & TiCN coating are available on your request.

Cutter Dia. Tolerance(mm)	Shank Dia. Tolerance(mm)	Point Angle Tolerance(°)
+0.3/-0	h9	+0/-1