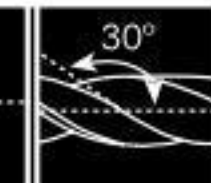
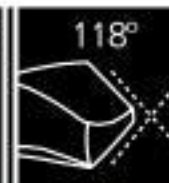


1119

# HSSCO DIN 1897 N Soldadura / Soudure / Welding



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
○ 20-30	● 12-18	● 6-10															

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø  
mm

6,00  
7,00

L  
mm

66  
74

l  
mm

28  
34



1  
1

Ø  
mm

8,00  
10,00

L  
mm

79  
89

l  
mm

37  
43



1  
1