



STRAIGHT SHANK DRILLS

D1121 SERIES

HSS, STRAIGHT SHANK TWIST DRILLS

EXTRA LONG

ÜBERLANG

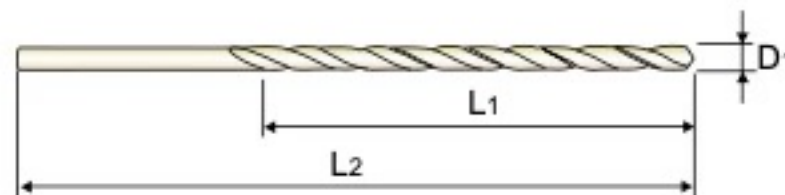
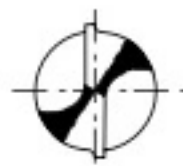
EXTRA-LONGUE

EXTRA LUNGA

- 🇩🇪 HSS, SPIRALBOHRER MIT ZYLINDERSCHAFT
- 🇫🇷 Forets HSS, queue cylindrique, série extra-longue
- 🇮🇹 PUNTE ELICOIDALI, GAMBO CILINDRICO, HSS

- ▶ **Surface treatment** : Steam Tempered(Black Oxide Finish)
- ▶ **Application** : Designed for drilling deep holes or deeply located holes
Drilling steels, cast steels alloyed and non-alloyed, grey cast iron, malleable cast iron and graphite.

- ▶ **Oberflächenbehandlung** : Steam Homo(Schwarzoxidation)
- ▶ **Verwendung** : Standardbohrer zum Bohren extrem tiefer Löcher, zum Bohren von Stahl und Stahlguß, Grauguß, Temperguß, Sphäroguß, Sinter Eisen, Graphit.



DIN 1869/1
HSS
N 20~30°
h8
118°
Vap
p.A262



Plain Shank

Page

ER COLLET CHUCK

D73-115

Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D1121020	2.0	85	125
D1121025	2.5	95	140
D1121030	3.0	100	150
D1121035	3.5	115	165
D1121040	4.0	120	175
D1121045	4.5	125	185
D1121050	5.0	135	195
D1121055	5.5	140	205
D1121060	6.0	140	205
D1121065	6.5	150	215
D1121070	7.0	155	225
D1121075	7.5	155	225

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D1121080	8.0	165	240
D1121085	8.5	165	240
D1121090	9.0	175	250
D1121095	9.5	175	250
D1121100	10.0	185	265
D1121105	10.5	185	265
D1121110	11.0	195	280
D1121115	11.5	195	280
D1121120	12.0	205	295
D1121125	12.5	205	295
D1121130	13.0	205	295