

4119

HSS

Form.

B

C, 1:16
(NPTBSFT)

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●						●	●		●	●		●					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø Nom.	d ₁ mm	d ₂ mm	d mm	□ mm
1/16	5,91	6,98	6	4,90
1/8	8,92	9,08	7	5,50
1/4	10,28	11,97	11	9,00
3/8	13,70	15,39	12	9,00

L mm	l mm	□
70	17	1
70	17	1
80	27	1
85	27	1

Ø Nom.	d ₁ mm	d ₂ mm	d mm	□ mm
1/2	16,91	19,10	16	12,00
3/4	22,29	24,42	20	16,00
1"	27,97	30,66	25	20,00

L mm	l mm	□
95	35	1
105	35	1
130	43	1