

2144/5**HSSE DIN 5156****G**
ISO 228Form.
C**1,5XD****D**

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ti	Ni	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P
1/8	28,00
1/4	19,00
3/8	19,00
1/2	14,00

L mm	l mm	∅ mm	d mm
90	20	5,50	7,0
100	22	9,00	11,0
100	22	9,00	12,0
125	25	12,00	16,0

Ø	P
5/8	14,00
3/4	14,00
1"	11,00

L mm	l mm	∅ mm	d mm
125	25	14,50	18,0
140	28	16,00	20,0
160	32	20,00	25,0