

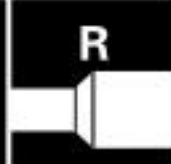
2152

HSSE DIN 371

UNC  
ANSI/ASME  
B1.1Form.  
CTol.  
2B

3XD

R



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10			○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P
N°4	40,00
N°5	40,00
N°6	32,00
N°8	32,00
N°10	24,00

L mm	l mm	mm	d mm
56	5	2,70	3,5
56	7	2,70	3,5
56	6	3,00	4,0
63	7	3,40	4,5
70	8	4,90	6,0

Ø	P
N°12	24,00
1/4	20,00
5/16	18,00
3/8	16,00

L mm	l mm	mm	d mm
80	10	4,90	6,0
80	13	5,50	7,0
90	13	6,20	8,0
100	15	8,00	10,0