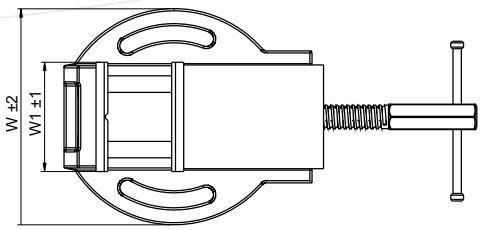
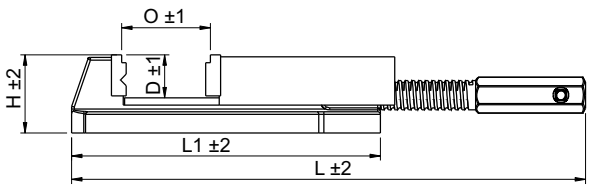
# MACHINE VISES FOR DRILLING MACHINES HEAVY DUTY

Manufactured from close grained cast iron. Hardened ground steel jaws prismatic profiles of 90°. The rugged design makes these vises perfect for even most difficult of drilling, tapping & reaming operations.






## TECHNICAL DATA

| Ordering No. | Length (L) | | Width (W) | | Height (H) | | Jaw Width (W1) | | Jaw Opening (O) | | Jaw Depth (D) | | Base length (L1) | | Net Weight Kgs. |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | |
| 110150 | 9.1/4 | 235 | 5.1/4 | 132 | 1.7/8 | 48 | 2.1/2 | 63 | 2.3/4 | 70 | 1 | 25 | 6.1/8 | 155 | 2.5 |
| 110151 | 11 | 280 | 6.1/8 | 155 | 2 | 50 | 3.1/8 | 80 | 3.3/8 | 85 | 1 | 25 | 7.1/4 | 183 | 4.0 |
| 110152 | 12.3/4 | 325 | 7.7/8 | 200 | 2.3/8 | 60 | 4 | 100 | 4.1/8 | 105 | 1.3/8 | 35 | 9.1/4 | 234 | 7.0 |
| 110153 | 16.1/8 | 410 | 8.5/8 | 220 | 3.3/8 | 85 | 5 | 125 | 5.3/4 | 146 | 1.3/4 | 45 | 11.5/8 | 295 | 14.0 |
| 110154 | 17.3/4 | 452 | 10.3/8 | 262 | 3.3/4 | 95 | 6 | 150 | 7.3/4 | 195 | 1.7/8 | 48 | 13.5/8 | 345 | 20.5 |