



# OPERATION INSTRUCTION

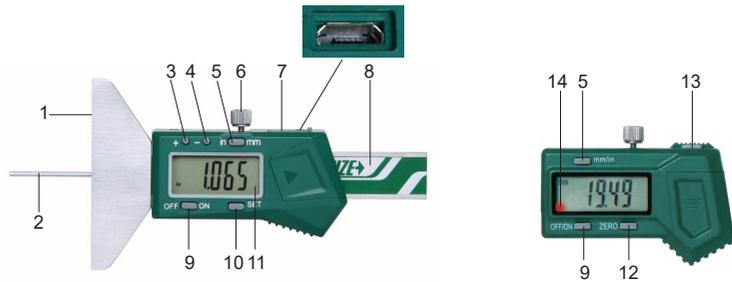
## Mini Digital Depth Gage With Round Depth Bar

### Attention:

This caliper is not waterproof. If there is coolant liquid on the sticker, the reading may be incorrect. Please clean the sticker with dry cloths. If the problem is not solved, please use WD40 to clean the sticker.

Resolution: 0.01mm/0.0005"

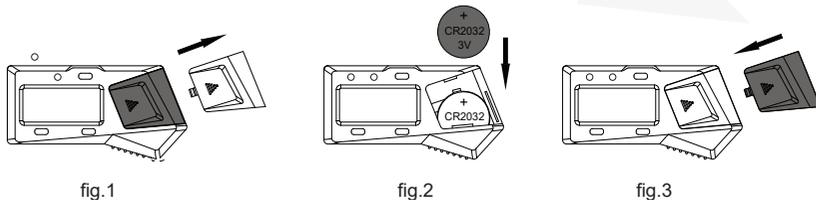
Accuracy:±0.02mm



- |                   |  |
|-------------------|--|
| 1-Base plane      | 8-Beam   |
| 2-Measuring probe | 9-'OFF/ON' button                                      |
| 3-'+'button       | 10-'SET' button  |
| 4-'-'button       | 11-LCD display   |
| 5-'in/mm'button   | 12-'ZERO'button(only for code 1140-xxWL)               |
| 6-Locking screw   | 13-Data transfer button(only for code 1140-xxWL)       |
| 7-Data interface  | 14-Data transfer signal light(only for code 1140-xxWL) |

### 1. Install battery:

- Remove the battery cover (fig.1)
- Put CR2032 battery into battery house, the positive side of battery (+) should face out(fig.2)
- Close the battery cover (fig.3)



### 2. Buttons

- 'in/mm'
  - inch and mm conversion
  - 'OFF/ON'
  - turn on/off
  - 'SET'
  - long press (>3s) to set the original value, 'set' flickers on the screen, press '+' or '-' button to change the value, short press 'set' to exit
  - short press to show the original value
  - 'ZERO'
  - set zero
  - 'Data transfer'
  - Press the data transfer button to trigger data collection, and send one data each time
  - 'Data transfer signal light'
  - For each successful data transmission, the red light flashes once
3. It is necessary to set zero on the zero set surface before measuring. Clean the measuring face and zero set surface with soft cloth, then put the base plane on the zero set surface, Keep pressing the base. Gently pull the beam to let measuring face contact with the zero set surface, lock the locking screw and press 'SET' button or 'ZERO' button to set zero. Gage should be checked regularly to make sure that it is properly zero set.
  4. Please pay attention to following two points during measurement:
    - Make sure there are no dust, cutting chips or other debris on the measuring faces and workpiece surface, otherwise, the measurement may be incorrect.
    - Measuring face and base plane should be protected from being scratched or damaged.It is necessary to press the base steady and apply constant and proper force to pull the beam.
  5. Automatic power off in about 20 minutes. Press 'OFF/ON' button or move the digital unit to turn on display.
  6. Optional accessory: data output cable (code 7315-21, 7302-21, only for type with data interface),receiver (code 7315-2,7315-3, only for type built-in wireless).
  7. One battery can last for one year use. When the battery is running out, the display will become weak, abnormal reading appear when moving the digital unit, signal light always on and cannot be transmitted or other phenomena will appear, please replace battery.If gage is not be used for more than 3 months, please remove the battery. Otherwise, liquid may leak from the battery and damage the caliper.
  8. If digits do not change when buttons are pressed, take out battery and put it back after 1minute.
  9. Working temperature is 0-40°C/32-104°F, relative humidity should not exceed 80%.