

Taper pin reamer



	P N/mm ²	K HB	N N/mm ²	
124000	<850	<150	Alu <600	Copper, brass
vc = m/min.				
124000	8-15	10 - 14	14-20	15-30

HSS-Co

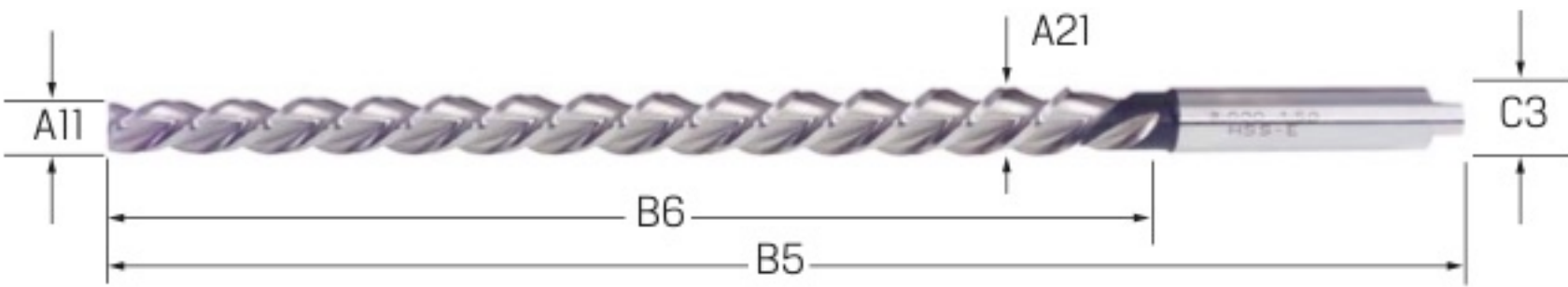
DIN 2179

Left twist 45°

1:50

Driver
DIN 1809

Use:
Machine reamer for reaming conical through-holes for taper pins to DIN 1, DIN 258, DIN 7977 and DIN 7978. Especially for long-chipping material. The peeling twist method of the machine taper pin reamer requires a large chip removal (do not pre-drill too large!). For pre-drilling, we recommend pin hole conical drill 101530



N° article	124000	Nominal Ø mm	A11 mm	A21 mm	B5 mm	B6 mm	D1	C3 mm	f mm/rev
2,0	●	2	1,9	2,86	86	48	3	3,15	0.100 - 0.160
2,5	○	2,5	2,4	3,36	86	48	3	3,15	0.100 - 0.160
3,0	●	3	2,9	4,06	100	58	3	4	0.100 - 0.160
4,0	●	4	3,9	5,26	112	68	3	5	0.100 - 0.160
5,0	●	5	4,9	6,36	122	73	3	6,3	0.100 - 0.200
6,0	●	6	5,9	8	160	105	3	8	0.100 - 0.200
8,0	●	8	7,9	10,8	207	145	3	10	0.100 - 0.200
10,0	●	10	9,9	13,4	245	175	3	12,5	0.100 - 0.200
12,0	○	12	11,8	16	290	210	3	16	0.200 - 0.300