Cutting Paste



100 ml
Item No.: SP100

BAER High Performance cutting paste

Cutting paste with high pressure additives achieves extremely high lubricity. The paste adhering to the cutting edges only gets liquid when used (use cutting paste undiluted).

Lubrication is important for chip removal processes.

Advantages:

- Contains no petroleum, chlorine or sulfur
- Significantly improved tool life time
- Does not leave a greasy film of oil on the workpiece

Application:

- Drilling, tapping, thread milling, reaming, milling, core drilling, sawing, as well as for heavy chipping and for all machining operations.

For all steels such as: iron, steel, tool steel, high alloy steels, chromium-nickel alloys, Aluminum, titanium, manganese, cast steel, cast iron, brass, bronze and all stainless steels AISI 304, AISI 316, INOX etc.

BAER Countersink

HSSG 90° Countersink
for general use



HSSE-VAP 90° Countersink
for stainless steels



HSSG-Bit 90° Countersink
for electric screw drivers



dimension	No.	No.	No.
6,3 mm (M 3)	74563	74663	744063
8,3 mm (M 4)	74583	74683	744083
10,4 mm (M 5)	745104	746104	744104
12,4 mm (M 6)	745124	746124	744124
16,5 mm (M 8)	745165	746165	744165
20,5 mm (M 10)	745205	746205	744205
25,0 mm (M 12)	745250	746250	
31,0 mm (M 16)	745310	746310	
Set 6,3 I 8,3 I 10,4 I 12,4 I 16,5 I 20,5 mm*	1571	1573	1576
Set 6,3 I 10,4 I 16,5 I 20,5 I 25,0 mm*	1572	1574	



* picture of sets