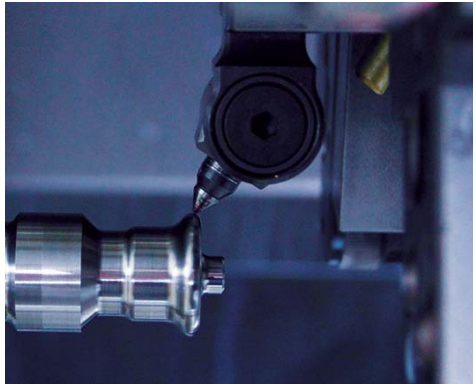
Burnishing tool

Design:
- tool head variably adjustable
- tool universally applicable
- swivel range ±90°
- application up to a collar
- long service life of the diamond burnishing tip due to eight-fold position change of the tip

Use:
- smoothing speed up to 200 m/min and 0.2 mm/rev feed rate
- we recommend 0.01 mm (approx. Rz 10) or 0.02 mm (approx. Rz 20) as allowance on the workpiece
- the use of cooling lubricant is recommended

Note:
Delivery of the sets without a diamond burnishing tip.







N° article	188001 adjustable	Tool Holder	Basic shank mm	a mm	b mm	c mm	d mm	e mm	f mm	g mm	x mm	Angle °+w	Angle °-w	incl. shank adapter mm
1010L	○	520 - 10 -	10×10	10	10	118,5	20	37,5	25	17,5	9,5	90	90	12×12 | 16×16
1010R	○	520 - 10 -	10×10	10	10	118,5	20	37,5	25	17,5	9,5	90	90	12×12 | 16×16
1616	○	520 - 16 -	16×16	16	16	114,5	20	34,6	25	17,5	9,5	90	90	20×20 | 25×25

N° article	188002 Replacement tip, diamond tipped	Tip radii mm
0,4	○	0,4
0,6	○	0,6
0,8	○	0,8
1,0	○	1
2,0	○	2