

► Form knurling tool

Design:

- top edge of shaft = centre height
- runner pin with flat, secured by screw; for quick replacement of the knurling wheels

RD 2



Use:

- knurl forming (chipless machining)
- puncture and longitudinal knurling
- for knurling at workpieces to DIN 82: RAA, RGE 30°, RGE 45°
- for automatic lathes and small lathes, CNC and conventional

Delivery:

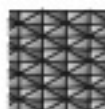
Without knurl



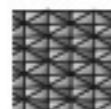
Knurl profile
at workpiece
(DIN 82)



RAA



RGE 30°



RGE 45°

Knurling wheels

2 × AA

1 × BL30°/1 × BR30°

1 × BL45°/1 × BR45°

N° article

189181

for
knurl
mm

Shank
height
mm

Shank width
mm

Operating range
mm

851-12R



15 × 4 × 4

12

12

6-60 -

851-20R



20 × 8 × 6

20

20

10-120 -