

Design:

- runner pin with face, secured by threaded pin
- knurl carrier easy to adjust to workpiece $\varnothing$ and centre height via synchronous spindle and setting scale
- carbide pins
- special surface hardening for increased wear resistance
- no lateral pressure
- reduced strain for workpiece and machine

RD 2



Use:

- knurl forming (chipless machining)
- puncture and longitudinal knurling
- for knurling at workpieces to DIN 82:
RAA, RGE 30°, RGE 45°
- usable conventional and for CNC on:
Short/universal lathes
Turning/milling centre
Multi-spindle machines

Delivery:

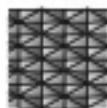
Without knurl



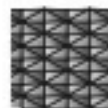
Knurl profile
at workpiece
(DIN 82)



RAA
2x AA



RGE 30°



RGE 45°

Knurling wheels

2x AA

1x BL30°/1x BR30° 1x BL45°/1x BR45°

N° article

189183

for
knurl
mm

25 x 8 x 6

Shank
height
mm

20

Shank width
mm

25

Operating range
mm

0-65 -

161-20M

