Knurl milling tool

RF 1

Design:
- modular configuration
- tool universally usable as right- or left-hand version
- quick resetting by simple demounting and turning of the knurling head
- a 3-point support provides the precise axis position after each assembly
- fine adjustment of the knurled head via threaded spindle with scaling
- threaded pin in shaft for clearance angle correction, special surface hardening, carbide bushing

Use:
Knurl milling (chip removing machining), longitudinal knurling. For knurling at workpieces to DIN 82: RAA, RBL 30°, RBR 30°. For lathes and automatic lathes, CNC and conventional. Top edge of shaft = centre height

Delivery:
Without knurl



Knurl profile at workpiece (DIN 82)


RAA


RBL 30°


RBR 30°

Knurling wheels 1× BL30° Insert left
1× BR30° Insert right

2× AA

N° article	189731	for knurl mm	Shank height mm	Shank width mm	Total length mm	Operating range mm
231-20M	●	25 × 6 × 8	20	20	129	10-300