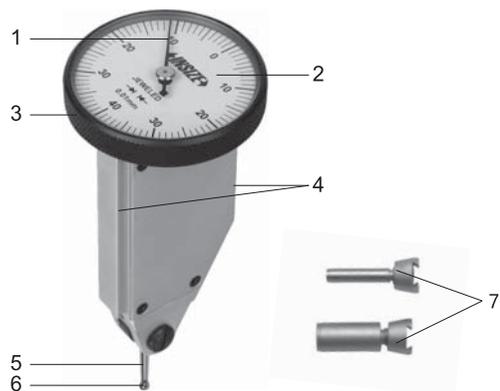
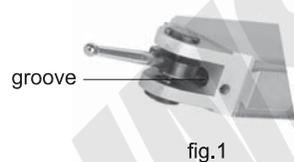


Range: 0.8mm  
 Graduation: 0.01mm  
 Accuracy: 13μm  
 Hysteresis: 3μm

- 1-Needle
- 2-Dial face
- 3-Bezel
- 4-Dovetail groove
- 5-Styli
- 6-Carbide contact point
- 7-Clamp(diameter Ø8mm)



Caution: ---Prevent dust or liquid from getting into dial test indicator through the groove, otherwise the internal gear will be seized up(fig.1)  
 ---Avoid the impact of the styli



1. Dial test indicator should be fixed firmly to use. It can be fixed by dovetail groove directly (fig.2), also can be fixed by clamp(fig.3).



fig.2



fig.3

2. During measurement, styli should be vertical to measuring direction (fig.4). When the styli is at an angle with the measuring direction (fig.5), the following correction should be made.

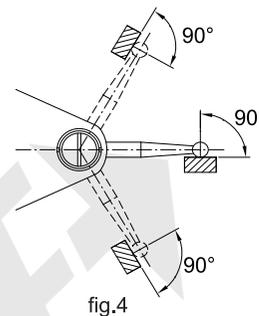


fig.4

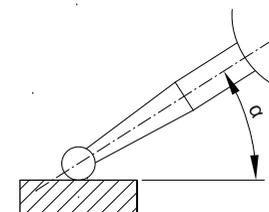


fig.5

| Angle α    | 10°   | 20°   | 30°   | 40°   | 50°   | 60°   |
|------------|-------|-------|-------|-------|-------|-------|
| Correction | 0.985 | 0.940 | 0.866 | 0.766 | 0.643 | 0.500 |

For example: Angle α is 10°, the correction is 0.985, if the reading is 0.25mm, then:  
 True value = 0.25mm × 0.985 = 0.246mm

3. Each type of dial test indicator has specific length of styli (L, fig.6). If the length is not correct, measurement error will result. Please refer to the following table to choose correct styli.

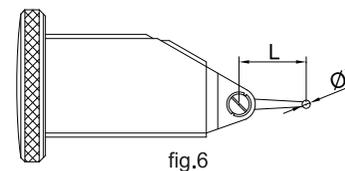


fig.6

| Code   | For dial test indicator | Material of contact point | L    | D   |
|--------|-------------------------|---------------------------|------|-----|
| 6284-1 | 2398-08                 | steel                     | 16.5 | SØ1 |
| 6284-3 |                         | carbide                   | 16.5 | SØ2 |
| 6284-8 |                         | carbide                   | 16.5 | SØ3 |

(mm)