

## No. 6492

### Flat clamp, model „Mini-Bulle“

tempered and blued in black oxide finish. Complete with fastening bolts ISO 4762 (8.8), and hexagon screwdriver ISO 2936.

Packed in carton in pairs.



Order no.	Slot	H min. [mm]	H max. [mm]	B	C	H1	L	X	F1 [kN]	F2 [kN]	Weight [g]
73098	12	2,5	13,5	18	1,8	11	52	5	5,0	0,6	300
73106	14	1,5	13,5	22	1,8	11	55	5	5,5	0,7	380
73114	16	2,5	17,0	25	2,5	15	68	6	8,0	0,9	700
73122	18	1,5	16,0	28	2,5	15	71	6	9,0	1,0	830
73080	22	4,5	21,5	35	3,0	20	89	9	16	1,9	1740

### Application:

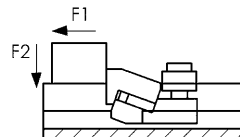
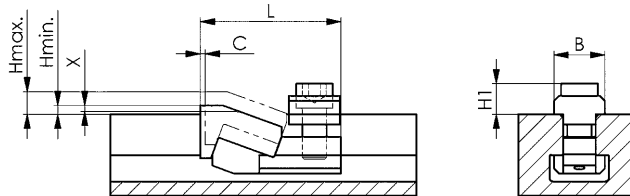
These tempered clamps are designed for extremely low workpieces. Wedge action of jaws presses the workpiece firmly and safely against the machine table. The horizontal forces are compensated by a screw related to slot size, which blocks the clamp without damage to table.

### Note:

Hmin./Hmax.: depending on the groove depth according to DIN 650.

The clamping piece can be ground by X mm. This allows lower clamping heights to be achieved.

The clamping forces F1 and F2 are achieved with optimum design and utilisation of the max. tightening torque of the fastening bolts.



CAD

