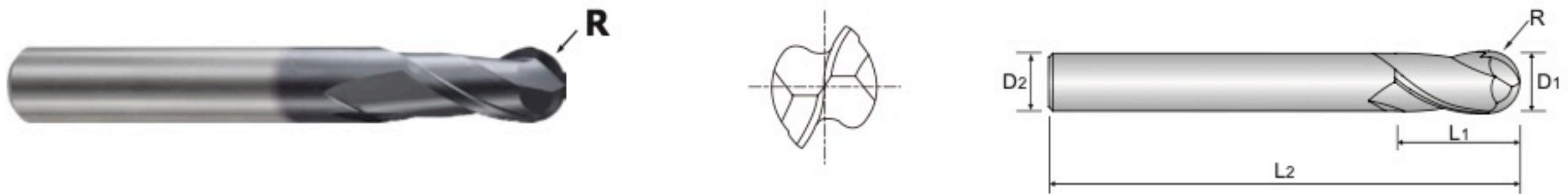


END MILLS for GENERAL

CARBIDE, 2 FLUTE 30° HELIX BALL NOSE

- ▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
- ▶ Suitable for high speed machining in wet or dry condition.
- ▶ Designed for milling of radius bottom slots, fillets and special contours.



R1.0~R3.0 R4.0~R10.0

Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9F44 SERIES

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R	D1	D2	L1	L2
G9F44020N	R1.0	2.0	4	5	50
G9F44030N	R1.5	3.0	4	6	50
G9F44040N	R2.0	4.0	6	8	50
G9F44050N	R2.5	5.0	6	10	50
G9F44060N	R3.0	6.0	6	12	50
G9F44080N	R4.0	8.0	8	14	60
G9F44100N	R5.0	10.0	10	20	75
G9F44120N	R6.0	12.0	12	24	75