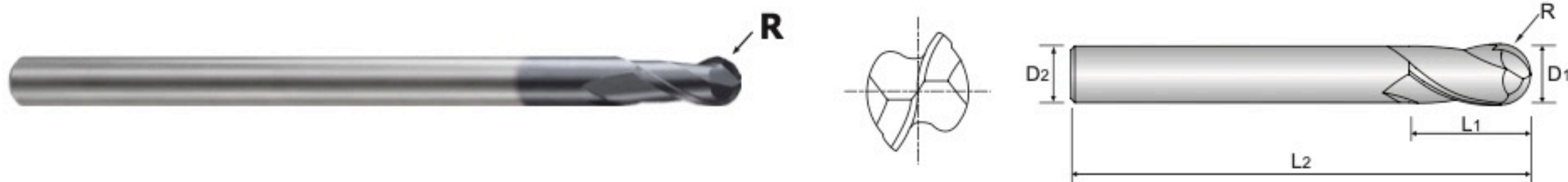


END MILLS for GENERAL

CARBIDE, 2 FLUTE 30° HELIX BALL NOSE

- ▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
- ▶ Suitable for high speed machining in wet or dry condition.
- ▶ Designed for milling of radius bottom slots, fillets and special contours.



CARBIDE
2
30°
R ±0.01
R ±0.02
PLAIN
X Coating
p. 47

R1.0~R3.0 R4.0~R10.0

Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9J56 SERIES

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R	D1	D2	L1	L2
G9J56999N	R1.5	3.0	3	5	75
G9J56998N	R2.0	4.0	4	8	75
G9J56997N	R2.5	5.0	5	10	75
G9J56996N	R3.0	6.0	6	12	100
G9J56995N	R4.0	8.0	8	16	100
G9J56994N	R5.0	10.0	10	20	100
G9J56993N	R6.0	12.0	12	24	100