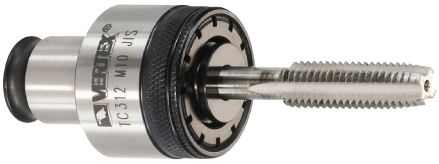
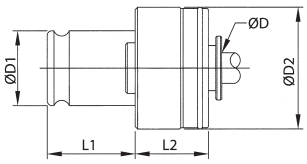
Quick Change Tapping Collet

※ORDER NO. SAME COLOR ARE INTER-CHANGEABLE





- Torque is factory-set to protect the tap for which a particular collet is designed. Small adjustments can be made by a trained user to accomodate tap strength and material variations.
- Collet stops driving when set torque is exceeded.
- Every tap needs a match size tapping collet.
- ØD1 is chuck suit for dia.



With Overload Safety Collet (With Clutch)



DIN 371 Type

ORDER NO.	Size	TC312 DIN 371 Tap	Tap Shank ØD	Tap Shank □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 371
312-01D	TC 312 DIN 371	M1~M1.8	2.5	2.1	M1~M14	22.5	25	Suit for DIA. 19	32	3404-501	
312-02D		M2~M2.5	2.8	2.1						3404-502	M2,M2.5
312-02DA		M2	2.8	2.1						3404-502A	M2~M2.5,M2.5
312-02DB		M2.5	2.8	2.1						3404-502B	M2,M2~M2.5
312-03D		M3	3.5	2.7						3404-503	
312-04D		M3.5	4.0	3.0						3404-504	
312-05D		M4	4.5	3.4						3404-505	
312-06D		M4.5	6.0	4.9						3404-506	M5,M6
312-07D		M5	6.0	4.9						3404-507	M4.5,M6
312-08D		M6	6.0	4.9						3404-508	M4.5,M5
312-09D		M8	8.0	6.2						3404-509	
312-10D		M10	10.0	8.0						3404-510	

ORDER NO.	Size	TC820 DIN 371 Tap	Tap Shank ØD	Tap Shank □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 371
820-01D	TC 820 DIN 371	M5	6.0	4.9	M5~M24	35	30.5	Suit for DIA. 31	50	3404-521	M6
820-02D		M6	6.0	4.9						3404-522	M5
820-03D		M8	8.0	6.2						3404-523	
820-04D		M10	10.0	8.0						3404-524	

DIN 376 Type

*Custom-build products are available on request.

ORDER NO.	Size	TC312 DIN 376 Tap	Tap Shank ØD	Tap Shank □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 376
312-21D	TC 312 DIN 376	M3.5	2.5	2.1	M3~M14	22.5	25	Suit for DIA. 19	32	3404-531	
312-22D		M4	2.8	2.1						3404-532	
312-23D		M4.5	3.5	2.7						3404-533	M5
312-24D		M5	3.5	2.7						3404-534	M4.5
312-25D		M6	4.5	3.4						3404-535	
312-26D		M7	5.5	4.3						3404-536	
312-27D		M8	6.0	4.9						3404-537	
312-28D		M10	7.0	5.5						3404-538	
312-29D		M12	9.0	7.0						3404-539	
312-30D		M14	11.0	9.0						3404-540	

ORDER NO.	Size	TC820 DIN 376 Tap	Tap Shank ØD	Tap Shank □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 376
820-21D	TC 820 DIN 376	M8	6.0	4.9	M8~M24	35	30.5	Suit for DIA. 31	50	3404-551	
820-22D		M10	7.0	5.5						3404-552	
820-23D		M12	9.0	7.0						3404-553	
820-24D		M14	11.0	9.0						3404-554	
820-25D		M16	12.0	9.0						3404-555	
820-26D		M18	14.0	11.0						3404-556	
820-27D		M20	16.0	12.0						3404-557	
820-28D		M22	18.0	14.5						3404-558	M24
820-29D		M24	18.0	14.5						3404-559	M22

ORDER NO.	Size	TC1433 DIN 376 Tap	Tap Shank ØD	Tap Shank □	Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.	ØD x □ Size same as DIN 376
1433-01D	TC 1433 DIN 376	M14	11.0	9.0	M14~M36	55.5	45	Suit for DIA. 48	72	3404-571	
1433-02D		M16	12.0	9.0						3404-572	
1433-03D		M18	14.0	11.0						3404-573	
1433-04D		M20	16.0	12.0						3404-574	
1433-05D		M22	18.0	14.5						3404-575	M24
1433-06D		M24	18.0	14.5						3404-576	M22
1433-07D		M27	20.0	16.0						3404-577	
1433-08D		M30	22.0	18.0						3404-578	
1433-09D		M33	25.0	20.0						3404-579	
1433-10D		M36	28.0	22.0						3404-580	