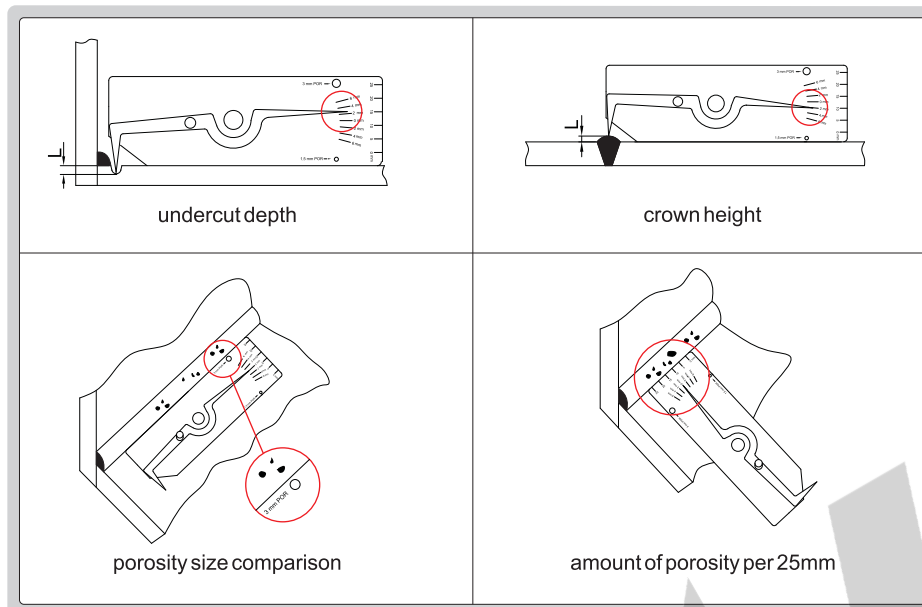




OPERATION INSTRUCTION

Welding gage
Code 4834-1



Measurement	Range	Graduation	Accuracy
undercut depth	0-6mm	0.5mm	±0.5mm
crown height	0-6mm	0.5mm	±0.5mm
porosity size comparison	1.5mm, 3mm	—	±0.2mm
amount of porosity per 25mm	25mm	1mm	—

MN-4834-1-C/E