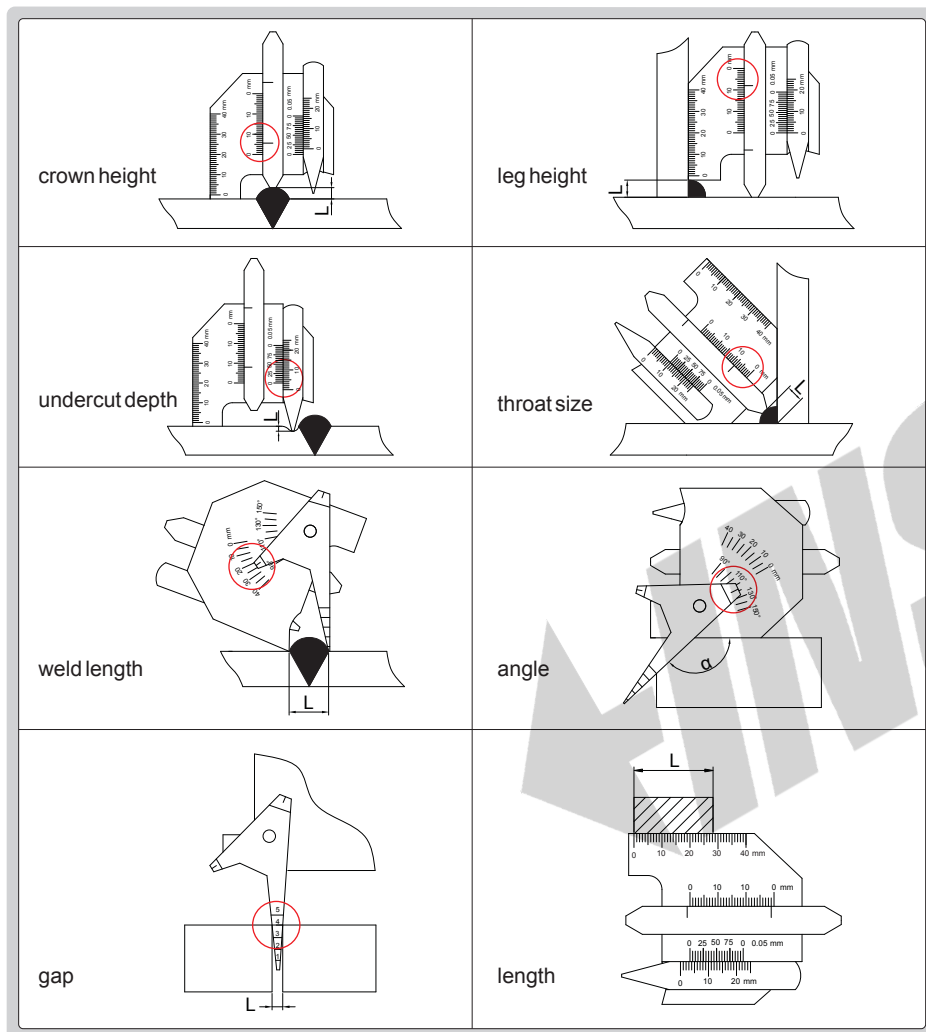




OPERATION INSTRUCTION

Welding Gauge
Code 4838-1



Measurement	Range	Graduation	Accuracy
crown height	0 - 10mm	1mm	±0.5mm
leg height	0 - 14mm	1mm	±0.5mm
undercut depth	0 - 5mm	0.05mm	±0.05mm
throat size	0 - 13mm	1mm	±0.5mm
weld length	0 - 40mm	1mm	±1mm
angle	90° - 150°	5°	±1°
gap	0.5 - 5mm	1mm	±0.5mm
length	0 - 40mm	1mm	±0.5mm

MN-4838-1-C/E