



OPERATION INSTRUCTION

Welding Undercut Gauge

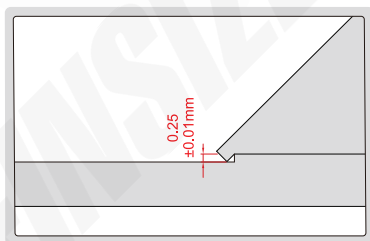


Welding undercut gauge



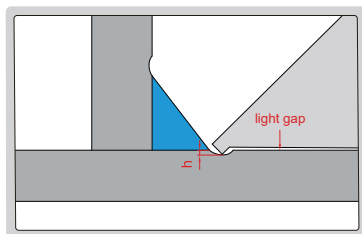
Calibration block

1. The gauge is used to measure undercut
2. Calibration: Put the gauge on calibration block, observe whether the probe is worn.



3. Measurement

When there is a light gap, $h < 0.25 \text{ mm}$;
When there is no light gap, $h \geq 0.25 \text{ mm}$



MN-4849-E

V0