



OPERATION INSTRUCTION

Magnetic Stand For Uneven Surface



- 1-Holding device
- 2-Vice pole
- 3-Fine adjustment device
- 4-Locking wrench
- 5-Magnetic switch

- 6-Magnetic base attached on any shape or contour
- 7-Fine adjustment screw
- 8-Main pole
- 9-Holding locking wrench

1. This magnetic stand is for digital/dial indicators and dial test indicators. Holding as follows:



holding lug back



holding stem $\Phi 8\text{mm}$



holding stem 3/8" DIA.



holding dial test indicator through $\Phi 4\text{mm}$ clamp

2. Usage:

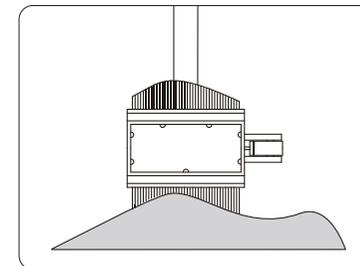
---Holding indicator as above ways

---Let the magnetic base be in contact with the machine tool, then turn on the magnetic switch to make sure that the magnetic stand can contact with the machine tool steadily
Caution: Please make sure that the magnetic base and machine tool are cleaning otherwise, the magnetic stand may be slide slightly during measurement, which will affect the measuring results.

---Loosen the locking wrench to adjust the vice-pole and indicator to the appropriate position. Rotate fine adjustment screw is convenient to operate when the indicator close to the workpiece. After adjustment, please make sure each part is locked steadily.

---After measurement, turn off the magnetic switch, magnetic base can be removed from the machine tool.

3. To get accurate measurement, please try to avoid using the magnetic base in vibration environment.



attached on any shape or contour

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