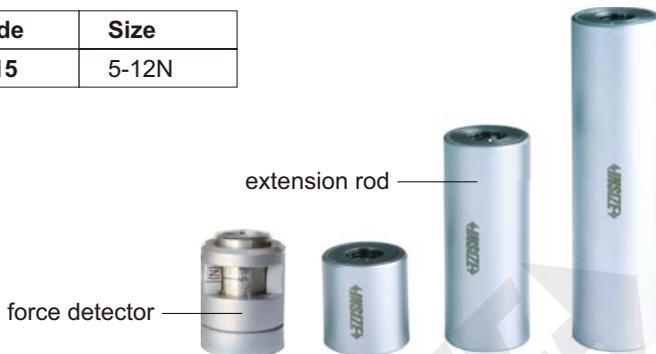


Code	Size
6315	5-12N



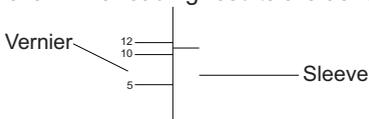
1. The product is used to measure the force of outside micrometers (range: 0-25mm/0-1", 25-50mm/1-2", 50-75mm/2-3" and 75-100mm/3-4").

2. Before measurement: please clean measuring faces of micrometer and force detector.
 For 0-25mm/0-1", turn friction thimble until the distance between the two measuring faces is slightly less than force detector. Put force detector to contact anvil measuring face of micrometer, then rotate friction thimble or ratchet stop. When measuring face is close to, but not in contact with force detector, rotate ratchet stop (do not rotate friction thimble at this time, which will damage the internal precision threads.). Read after you hear click.
 For other ranges, according to the range of micrometer to select extension rod. Install extension rod, first take down casing (fig.1), extension rod connects to force detector. The measurement method is the same as above.



3. Do not operate too hard, so as not to damage the product. After use, oil the product to protect it from rust.

4. During reading, the line of sight should be perpendicular to the scale surface to avoid parallax. The reading results are as follows:



Vernier reading: 10N
 Sleeve reading: 1N (1 is estimated)

 Reading: 11N

MN-6315-C/E
 V0