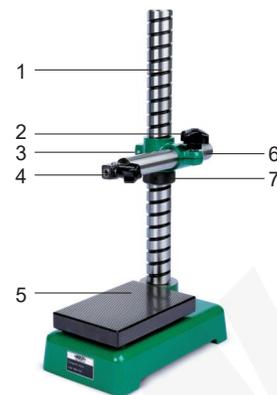


Code	Applicable holding stem	Anvil
6864-250	Ø8mm	steel (hardness HRC60±2), serrated, flatness 1.5µm
6864-250T	Ø8mm	ceramic, serrated, flatness 1.5µm

- 1-Column
- 2-Arm locking screw
- 3-Holder locking screw
- 4-Indicator locking screw
- 5-Base
- 6-Arm
- 7-Adjustment nut



1. Before use, clean base with a clean soft cloth to avoid measurement errors.

2. Calibration:

- Select the appropriate indicator, loosen the indicator locking screw and install it, lock the indicator locking screw
- Loosen the arm locking screw, turn the arm, adjust the indicator perpendicular to the base, lock the arm locking screw
- Select the appropriate standard part according to the workpiece, loosen the holder locking screw, turn the adjustment nut to adjust the arm to be higher than the standard part, place the standard part on the base, and then turn the adjustment nut to make the probe fully contact with the standard part. Locking holder locking screw
Adjust the indicator reading to 0
Remove the standard parts and complete the calibration

3. Measurement:

Place the workpiece on the base and move the workpiece to make probe fully contact with it. Read reading.

4. During use, the indicator locking screw should be fixed to the right side of the arm, to ensure the verticality of the stem hole and the base.

