

154 ADJUSTABLE PARALLELS

3/8 – 2-1/4"/9.5-57MM

These adjustable parallels provide a wide range of use in layout, gaging, inspection work and for setups on various machine tools. Their adjustability makes it possible to adjust them to exact size by micrometer measurement and also permits use in place of several solid-type parallels.

These parallels are useful as gages in checking the size of slots and openings. They are also convenient for use in machine vises, for leveling or adjusting work on setups of milling and grinding machines, shapers, planers, drill presses and for many other applications.

Parallels slide smoothly and can be easily adjusted. The smaller sizes A, B, and C, are locked by one screw while the larger sizes, D, E, and F, have two lock screws. All parallels are 9/32" (7mm) thick.

154 Adjustable Parallels

Range	Length	Cat. No.	EDP
3/8 – 1/2"	9.5-12.7mm	154A	50578
1/2 – 11/16"	12.7-17.5mm	154B	50579
11/16 – 15/16"	17.5-24mm	154C	50580
15/16 – 1-5/16"	24-33mm	154D	50581
1-5/16 – 1-3/4"	33-44mm	154E	50582
1-3/4 – 2-1/4"	44-57mm	154F	50583

154 Adjustable Parallel Sets

Description	Cat. No.	EDP
Set of 4 Parallels – Sizes A, B, C, D – In Case	S154SZ	50584
Set of 6 Parallels – Sizes A, B, C, D, E, F – In Case	S154LZ	50586
Case Only for Set of 4	S154SZZ	55194
Case Only for Set of 6	S154LZZ	55195



Checking inside measurement of slot with parallel and outside micrometer



Set S154LZ with 154E in foreground