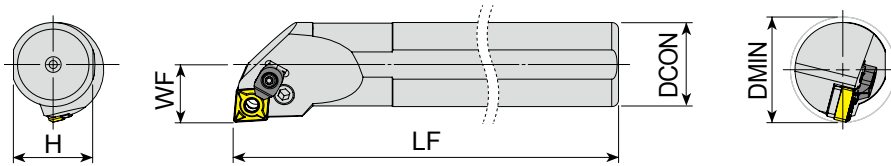


## Turning - Holder - Internal

# Lever Lock type for CN\*\* Insert

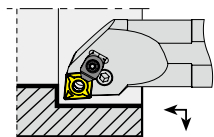


\* 'C' Letter at Last : Optional Clamp Included

□ : p. 30

Unit:mm

| Series | Designation        | EDP 2700..<br>R L | DMIN | DCON | H    | WF | LF  | Insert |
|--------|--------------------|-------------------|------|------|------|----|-----|--------|
| ●      | A25R - PCLNR/L 12C | 0839 0840         | 32   | 25   | 23   | 17 | 200 | CN1204 |
|        | A32S - PCLNR/L 12C | 0841 0842         | 40   | 32   | 30   | 22 | 250 |        |
|        | A40T - PCLNR/L 12C | 0843 0844         | 50   | 40   | 37.5 | 27 | 300 |        |
|        | A50U - PCLNR/L 12C | 0845 0846         | 63   | 50   | 47   | 35 | 350 |        |
|        | S25S - PCLNR/L 12C | 0863 0864         | 32   | 25   | 23   | 17 | 250 |        |
|        | S32T - PCLNR/L 12C | 0865 0866         | 40   | 32   | 30   | 22 | 300 |        |
|        | S40U - PCLNR/L 12C | 0867 0868         | 50   | 40   | 37.5 | 27 | 350 |        |
|        | S50V - PCLNR/L 12C | 0869 0870         | 63   | 50   | 47   | 35 | 400 |        |
|        | A32S - PCLNR/L 16C | 0847 0848         | 40   | 32   | 30   | 22 | 250 |        |
|        | A40T - PCLNR/L 16C | 0849 0850         | 50   | 40   | 37.5 | 27 | 300 |        |
| X      | A50U - PCLNR/L 16C | 0851 0852         | 63   | 50   | 47   | 35 | 350 | CN1606 |
|        | S32T - PCLNR/L 16C | 0871 0872         | 40   | 32   | 30   | 22 | 300 |        |
|        | S40U - PCLNR/L 16C | 0873 0874         | 50   | 40   | 37.5 | 27 | 350 |        |
|        | S50V - PCLNR/L 16C | 0875 0876         | 63   | 50   | 47   | 35 | 400 |        |
|        | A40T - PCLNR/L 19C | 0853 0854         | 50   | 40   | 37.5 | 27 | 300 |        |
|        | A50U - PCLNR/L 19C | 0855 0856         | 63   | 50   | 47   | 35 | 350 |        |
|        | S40U - PCLNR/L 19C | 0877 0878         | 50   | 40   | 37.5 | 27 | 350 |        |
|        | S50V - PCLNR/L 19C | 0879 0880         | 63   | 50   | 47   | 35 | 400 |        |
|        |                    |                   |      |      |      |    |     |        |
|        |                    |                   |      |      |      |    |     |        |



..-PCLNR/L

Approach angle  
95°

| Series          | Designation | Infomation | Lever          | Lever Screw | Clamp         | Clamp Screw  | Shim     | Shim Pin  | Allen Key |
|-----------------|-------------|------------|----------------|-------------|---------------|--------------|----------|-----------|-----------|
| ..25.. - 12C    | Description | YAPL-02    | YALV-08-M8x16  | YACK-05     | Y4015-M4x11   | YAACN-3-0001 | YAAY-02  | YAAL-03-3 |           |
|                 | EDP         | 18000093   | 18000104       | 18000065    | 18000119      | 18000137     | 18000054 | 18000061  |           |
| ..32~50.. - 12C | Description | YAPL-02    | YALV-03-M8x19  | YACK-05     | Y4015-M4x11   | YAACN-3-0001 | YAAY-02  | YAAL-03-3 |           |
|                 | EDP         | 18000093   | 18000100       | 18000065    | 18000119      | 18000137     | 18000054 | 18000061  |           |
| ..16C           | Description | YAPL-04    | YALV-04-M8x22  | YACK-09     | YAAV-05-M6x15 | YAACN-3-0002 | YAAY-03  | YAAL-03-3 |           |
|                 | EDP         | 18000095   | 18000101       | 18000066    | 18000078      | 18000138     | 18000055 | 18000061  |           |
| ..19C           | Description | YAPL-05    | YALV-05-M10x27 | YACK-09     | YAAV-05-M6x15 | YAACN-3-0003 | YAAY-04  | YAAL-05-4 |           |
|                 | EDP         | 18000096   | 18000102       | 18000066    | 18000078      | 18000139     | 18000056 | 18000062  |           |
| ..19C           | Description | YAPL-05    | YALV-05-M10x27 | YACK-09     | YAAV-05-M6x15 | YAACN-3-0003 | YAAY-04  | YAAL-05-4 |           |
|                 | EDP         | 18000096   | 18000102       | 18000066    | 18000078      | 18000139     | 18000056 | 18000062  |           |