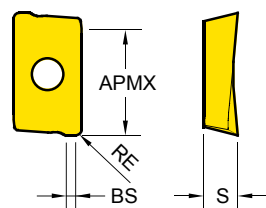


Milling - Shoulder Milling - Inserts

APGT - Shoulder Milling Positive (2 Corner)


Series	APMX	IC	S
APGT 1035	9	6.7	3.6
APGT 1604	14	9.4	5.3

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	N15
P20			K30	M30 S30	M30	M40 S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG50
								● 0730
								● 0428
								● 0798

APGT	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)
NEW -AL Aluminium	APGT 100305 - AL	0.5	0.05 ~ 0.25	1.4
	APGT 160408 - AL	0.8	0.05 ~ 0.25	1.7
	APGT 160430 - AL	3.0	0.05 ~ 0.25	0.2

TURNING

PARTING & GROOVING

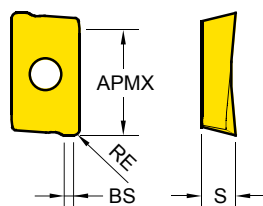
MILLING

DRILLING

TECHNICAL INFORMATION

Milling - Shoulder Milling - Inserts

APKT - Shoulder Milling Positive (2 Corner)



Series	APMX	IC	S
APKT 1003	9	6.7	3.6
APKT 1604	14	9.4	5.3

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	K15
P20			K30	M30 S30	M30	M40 S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501
● 0749		○ 0638	○ 0429	● 0005	● 0672			
● 0750		○ 0632	○ 0430	● 0004	● 0610			
				● 0713	● 0714			
		○ 0656		● 0003				
● 0797		○ 0633		● 0001	● 0607		● 0796	
		○ 0649		● 0002				
		○ 0661		● 0006				
		○ 0653		● 0255				
				● 0738				
				● 0278	● 0618			
					● 0776			
					● 0719			
				● 0270	● 0617			
			○ 0505	● 0492				
● 0746		○ 0637	○ 0337	● 0256				
			○ 0523	● 0493				
● 0747			○ 0524	● 0472				
● 0748			○ 0520	● 0494				

APKT	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)
APKT General 	APKT 100305 PDTR	0.5	0.05 ~ 0.24	0.86
	APKT 100308 PDTR	0.8	0.05 ~ 0.24	0.90
	APKT 100316 PDTR	1.6	0.05 ~ 0.24	1.03
	APKT 160404 PDTR	0.4	0.05 ~ 0.25	1.11
	APKT 160408 PDTR	0.8	0.05 ~ 0.25	1.32
	APKT 160412 PDTR	1.2	0.05 ~ 0.25	1.13
	APKT 160416 PDTR	1.6	0.05 ~ 0.25	1.13
	APKT 160424 PDTR	2.4	0.05 ~ 0.25	1.2
	APKT 160432 PDTR	3.2	0.05 ~ 0.25	0.4
-ST Stainless Steel Super Alloy 	APKT 100305 - ST	0.5	0.05 ~ 0.12	0.86
	APKT 100312 - ST	1.2	0.05 ~ 0.12	1.32
	APKT 100316 - ST	1.6	0.05 ~ 0.12	1.03
	APKT 160408 - ST	0.8	0.05 ~ 0.12	1.32
-TR Hardened Steel 	APKT 160404 - TR	0.4	0.05 ~ 0.40	2.12
	APKT 160408 - TR	0.8	0.05 ~ 0.40	1.32
	APKT 160412 - TR	1.2	0.05 ~ 0.40	2.40
	APKT 160416 - TR	1.6	0.05 ~ 0.40	2.40
	APKT 160424 - TR	2.4	0.05 ~ 0.40	1.50

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION