PRODUCT DATA SHEET

Q8 Brunel XF 132

General purpose semi-synthetic biostable water soluble cutting fluid for alloy machining

Description

Q8 Brunel XF 132 is a semi-synthetic biostable water soluble cutting fluid for alloy machining. This low oil content fluid is recommended for all general purpose medium duty machining applications on cast iron, copper alloys, steel and steel alloys. It forms a translucent emulsion when mixed with water. The advanced formulation of Q8 Brunel XF 132 provides an excellent chemical- and biological stability and its high detergency offers advanced cleanliness. Due to its ultra-low foaming properties, the fluid is also suitable for high pressure- and high speed systems and tool applications.

Applications

Q8 Brunel XF 132 is recommended for all general purpose medium duty machining applications on cast iron, copper alloys, steel and steel alloys. Due to its ultra-low foaming properties, the fluid is also suitable for systems where high pressures and high speeds are used as well through tool applications.

User instructions

1. *The correct mixing procedure is to add Q8 Brunel XF 132 to water and stir For this operation we recommend positive displacement (Dosatron type) mixing units.*
2. *In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.*
3. *Recommended concentrations are listed below.*

General machining	*6 – 10 %*
General grinding	*4 - 6 %*

Note: In some circumstances and applications, it is beneficial to exceed the recommendations shown above.

Environment, Health and Safety

Q8 Brunel XF 132 is free of formaldehyde, chlorine, boron, boric acid and secondary amines. It is compliant with the TRGS 611 specification. This ensures environmental safety & operator health. Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

Properties

	Method	Unit	Typical
Mineral oil content	*-*	*%*	*20*
Density, 20 °C	*D 4052*	*g/ml*	*1.004*
Kinematic Viscosity, 40 °C	*D 445*	*mm²/s*	*75*
Appearance (Emulsion)	*Visual*	*-*	*Translucent*
pH@3% in 400 ppm CaCO3 water	*D 1287*	*pH*	*9.6*
Determination of rust prevention characteristics of water-mix metalworking fluids	*IP 287*	*%*	*4*
Corrosion characteristics of water-mix metalworking fluids	*IP 125*	*%*	*2*
Refractometer Factor	*-*	*-*	*1.7*

The figures above are not a specification. They are typical figures obtained within production tolerances.

Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.