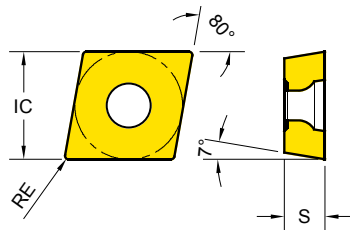


Turning Inserts - Positive

CCGT / CCMT (80° Rhombic)



Series	IC	S
CC** 0602	6.350	2.38
CC** 09T3	9.525	3.97
CC** 1204	12.700	4.76

EDP 2200..

● : Stock item ○ : Order made item

CCGT CCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL  Aluminum	CCGT 060202 - AL	0.2	0.01 ~ 0.12	0.05 ~ 3.0																● 1398
	CCGT 060204 - AL	0.4	0.02 ~ 0.15	0.10 ~ 3.0															● 1278	● 1320
	CCGT 09T302 - AL	0.2	0.02 ~ 0.20	0.05 ~ 3.0															● 0340	● 0339
	CCGT 09T304 - AL	0.4	0.02 ~ 0.30	0.10 ~ 5.0															● 0330	● 0081
	CCGT 09T308 - AL	0.8	0.03 ~ 0.50	0.10 ~ 5.0															● 0331	● 0082
	CCGT 120402 - AL	0.2	0.02 ~ 0.30	0.05 ~ 4.0															● 0474	● 0473
	CCGT 120404 - AL	0.4	0.03 ~ 0.50	0.10 ~ 5.0															● 0476	● 0475
	CCGT 120408 - AL	0.8	0.04 ~ 0.80	0.10 ~ 5.5															● 0478	● 0477
-UF  Finishing	CCMT 060204 - UF	0.4	0.05 ~ 0.20	0.5 ~ 2.0			○ 0163	○ 0866	● 2365	● 0164	● 0165									
	CCMT 09T304 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.0			○ 0169		● 2371	● 0170	● 0171									
	CCMT 09T308 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.0			○ 0964		● 2578	● 0951	● 0953									
	CCMT 120404 - UF	0.4	0.10 ~ 0.25	1.0 ~ 5.0					● 2579	● 1347	● 1337									
-UG  General	CCMT 060204 - UG	0.4	0.10 ~ 0.25	0.5 ~ 2.0	● 1377		○ 0166		● 2357	● 0167	● 0168	○ 0006				○ 1900				
	CCMT 060208 - UG	0.8	0.10 ~ 0.25	0.8 ~ 2.0	● 1825		○ 0479		● 2378	● 0683	● 0684	○ 0009				○ 1901				
	CCMT 09T304 - UG	0.4	0.15 ~ 0.30	0.5 ~ 2.5	● 1844		○ 0172		● 2206	● 0173	● 0174	○ 0007				○ 1586				
	CCMT 09T308 - UG	0.8	0.15 ~ 0.30	0.8 ~ 2.5	● 1553	○ 0445	○ 0150		● 2180	● 0151	● 0152	○ 0008		○ 1908		○ 1902				
	CCMT 120404 - UG	0.4	0.15 ~ 0.35	0.5 ~ 3.0	● 1845		○ 0175		● 2399	● 0176	● 0177									
	CCMT 120408 - UG	0.8	0.15 ~ 0.35	0.8 ~ 3.0	● 1462		○ 0153	○ 0867	● 2183	● 0154	● 0155	○ 0005				○ 1125				
	CCMT 120412 - UG	1.2	0.15 ~ 0.35	1.2 ~ 3.0	● 1846		○ 0483		● 2580	● 0915	● 1135					○ 1126				

TURNING

PARTING & GROOVING

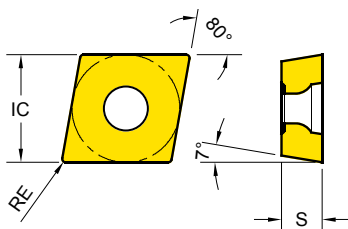
MILLING

DRILLING

TECHNICAL INFORMATION

Turning Inserts - Positive

CCGT / CCMT (80° Rhombic)



Series	IC	S
CC** 0602	6.350	2.38
CC** 09T3	9.525	3.97
CC** 1204	12.700	4.76

EDP 2200..

● : Stock item ○ : Order made item

					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20		
					K20	K30										S30		K15					
CCGT CCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10			
NEW -SF  HRSA Finishing	CCGT 060201 - SF	0.1	0.02 ~ 0.15	0.10 ~ 1.5												● 2341	● 2065						
	CCGT 060202 - SF	0.2	0.02 ~ 0.15	0.10 ~ 1.5													● 2080	● 2066					
	CCGT 060204 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.4													● 2086	● 2067					
	CCGT 09T301 - SF	0.1	0.02 ~ 0.15	0.10 ~ 2.5													● 2339	● 2071					
	CCGT 09T302 - SF	0.2	0.02 ~ 0.15	0.10 ~ 2.5													● 2340	● 2072					
	CCGT 09T304 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.5													● 2093	● 2073					
	CCGT 09T308 - SF	0.8	0.03 ~ 0.25	0.10 ~ 2.5													● 2096	● 2074					
NEW -MF  Stainless steel Finishing	CCMT 060208 - MF	0.8	0.05 ~ 0.20	0.08 ~ 2.0										● 2352	● 2439	● 2440	● 2351						
	CCMT 09T302 - MF	0.2	0.04 ~ 0.15	0.08 ~ 2.0										● 2501	● 2002	● 2003	● 2004	● 2028					
	CCMT 09T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0										● 2502	● 1589	● 1590	● 1947	● 2029					
	CCMT 09T308 - MF	0.8	0.08 ~ 0.30	0.15 ~ 2.0										● 2503	● 1957	● 1958	● 1959	● 1943					
	CCMT 09T304 - MM	0.4	0.08 ~ 0.25	0.25 ~ 3.0										● 2514	● 1591	● 1592	● 1946	● 2039					
NEW -MM  Stainless steel Medium	CCMT 09T308 - MM	0.8	0.10 ~ 0.30	0.50 ~ 3.0									● 2515	● 1887	● 1888	● 1956	● 1944						
NEW -PF  Cermet Finishing	CCMT 09T302 - PF	0.2	0.04 ~ 0.15	0.08 ~ 2.0														● 2541					
	CCMT 09T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0															● 2542				
	CCMT 09T308 - PF	0.8	0.08 ~ 0.30	0.15 ~ 2.0															● 2543				
NEW -PM  Cermet Medium	CCMT 09T304 - PM	0.4	0.08 ~ 0.25	0.25 ~ 3.0															● 2554				
	CCMT 09T308 - PM	0.8	0.10 ~ 0.30	0.50 ~ 3.0																● 2555			