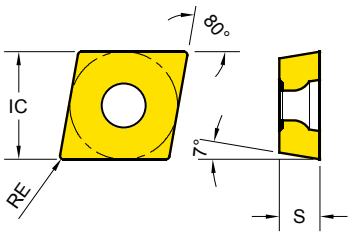
Turning Inserts - Positive

# CCGT / CCMT (80° Rhombic)




| Series | IC | S |
|---|---|---|
| CC** 0602 | 6.350 | 2.38 |
| CC** 09T3 | 9.525 | 3.97 |
| CC** 1204 | 12.700 | 4.76 |

EDP 2200.. ●: Stock item ○: Order made item

| CCGT CCMT | | Designation | RE | Fn (mm/rev.) | Ap (mm) | K10 | P05 K20 | P10 K30 | P15 | P10 | P20 | P30 | P20 | M25 | M15 | M30 | M40 S30 | S10 | P15 M15 K15 | N20 | N20 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | YG1010 | YG1001 | YG3010 | YG3015 | YG3115 | YG3020 | YG3030 | YG801 | YG2025 | YG211 | YG213 | YG214 | YG401 | YT100 | YG100 | YG10 |
| -AL |  Aluminum | CCGT 060202 - AL | 0.2 | 0.01 ~ 0.12 | 0.05 ~ 3.0 | | | | | | | | | | | | | | | | ● 1398 |
| | | CCGT 060204 - AL | 0.4 | 0.02 ~ 0.15 | 0.10 ~ 3.0 | | | | | | | | | | | | | | | ● 1278 | ● 1320 |
| | | CCGT 09T302 - AL | 0.2 | 0.02 ~ 0.20 | 0.05 ~ 3.0 | | | | | | | | | | | | | | | ● 0340 | ● 0339 |
| | | CCGT 09T304 - AL | 0.4 | 0.02 ~ 0.30 | 0.10 ~ 5.0 | | | | | | | | | | | | | | | ● 0330 | ● 0081 |
| | | CCGT 09T308 - AL | 0.8 | 0.03 ~ 0.50 | 0.10 ~ 5.0 | | | | | | | | | | | | | | | ● 0331 | ● 0082 |
| | | CCGT 120402 - AL | 0.2 | 0.02 ~ 0.30 | 0.05 ~ 4.0 | | | | | | | | | | | | | | | ● 0474 | ● 0473 |
| | | CCGT 120404 - AL | 0.4 | 0.03 ~ 0.50 | 0.10 ~ 5.0 | | | | | | | | | | | | | | | ● 0476 | ● 0475 |
| | | CCGT 120408 - AL | 0.8 | 0.04 ~ 0.80 | 0.10 ~ 5.5 | | | | | | | | | | | | | | | ● 0478 | ● 0477 |
| -UF |  Finishing | CCMT 060204 - UF | 0.4 | 0.05 ~ 0.20 | 0.5 ~ 2.0 | | | ○ 0163 | ○ 0866 | ● 2365 | ● 0164 | ● 0165 | | | | | | | | | |
| | | CCMT 09T304 - UF | 0.4 | 0.05 ~ 0.25 | 0.5 ~ 2.0 | | | ○ 0169 | | ● 2371 | ● 0170 | ● 0171 | | | | | | | | | |
| | | CCMT 09T308 - UF | 0.8 | 0.05 ~ 0.25 | 1.0 ~ 2.0 | | | ○ 0964 | | ● 2578 | ● 0951 | ● 0953 | | | | | | | | | |
| | | CCMT 120404 - UF | 0.4 | 0.10 ~ 0.25 | 1.0 ~ 5.0 | | | | | ● 2579 | ● 1347 | ● 1337 | | | | | | | | | |
| -UG |  General | CCMT 060204 - UG | 0.4 | 0.10 ~ 0.25 | 0.5 ~ 2.0 | ● 1377 | | ○ 0166 | | ● 2357 | ● 0167 | ● 0168 | ○ 0006 | | | | ○ 1900 | | | | |
| | | CCMT 060208 - UG | 0.8 | 0.10 ~ 0.25 | 0.8 ~ 2.0 | ● 1825 | | ○ 0479 | | ● 2378 | ● 0683 | ● 0684 | ○ 0009 | | | | ○ 1901 | | | | |
| | | CCMT 09T304 - UG | 0.4 | 0.15 ~ 0.30 | 0.5 ~ 2.5 | ● 1844 | | ○ 0172 | | ● 2206 | ● 0173 | ● 0174 | ○ 0007 | | | | ○ 1586 | | | | |
| | | CCMT 09T308 - UG | 0.8 | 0.15 ~ 0.30 | 0.8 ~ 2.5 | ● 1553 | ○ 0445 | ○ 0150 | | ● 2180 | ● 0151 | ● 0152 | ○ 0008 | | ○ 1908 | | ○ 1902 | | | | |
| | | CCMT 120404 - UG | 0.4 | 0.15 ~ 0.35 | 0.5 ~ 3.0 | ● 1845 | | ○ 0175 | | ● 2399 | ● 0176 | ● 0177 | | | | | | | | | |
| | | CCMT 120408 - UG | 0.8 | 0.15 ~ 0.35 | 0.8 ~ 3.0 | ● 1462 | | ○ 0153 | ○ 0867 | ● 2183 | ● 0154 | ● 0155 | ○ 0005 | | | | ○ 1125 | | | | |
| | | CCMT 120412 - UG | 1.2 | 0.15 ~ 0.35 | 1.2 ~ 3.0 | ● 1846 | | ○ 0483 | | ● 2580 | ● 0915 | ● 1135 | | | | | ○ 1126 | | | | |