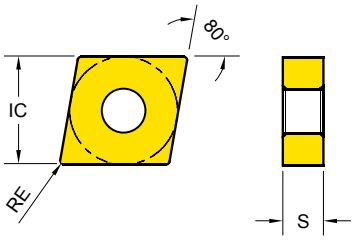
Click for Overview

YG TURN

Turning Inserts - Negative

CNMG (80° Rhombic)



Series	IC	S
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

CNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-MF	 Stainless steel Finishing	CNMG 120404 - MF	0.4	0.07 ~ 0.3	0.2 ~ 1.5						○ 1185	○ 1237		● 2451	● 0609	● 0613	● 1708	○ 2271			
		CNMG 120408 - MF	0.8	0.07 ~ 0.3	0.2 ~ 1.5							○ 0652		● 2452	● 0538	● 0539	● 0627	○ 2272			
		CNMG 120412 - MF	1.2	0.07 ~ 0.3	0.2 ~ 1.5							○ 1025		● 2453			● 1139				
-MM	 Stainless steel Medium	CNMG 120404 - MM	0.4	0.20 ~ 0.35	0.5 ~ 3.5										● 0547	● 0548	● 1709	○ 2286			
		CNMG 120408 - MM	0.8	0.20 ~ 0.35	1.0 ~ 3.5						○ 0360	○ 0188			● 0494	● 0495	● 0607	○ 2287			
		CNMG 120412 - MM	1.2	0.20 ~ 0.35	1.5 ~ 3.5							○ 0521			● 0549	● 0550	● 0626	○ 2288			
		CNMG 190608 - MM	0.8	0.20 ~ 0.50	2.0 ~ 5.5										● 1969	● 1970	● 1933				
		CNMG 190612 - MM	1.2	0.20 ~ 0.55	2.0 ~ 5.5										● 1971	● 1972	● 1934				
-MG	 Stainless steel General	CNMG120404 - MG	0.4	0.20 ~ 0.40	0.5 ~ 4.0									● 2465							
		CNMG 120408 - MG	0.8	0.20 ~ 0.40	1.0 ~ 4.0							○ 1371		● 2468	● 1490	● 1491	● 1090	● 1222			
		CNMG 120412 - MG	1.2	0.20 ~ 0.40	1.5 ~ 4.0									● 2469	● 1493	● 1494	● 0928	● 1221			
		CNMG 160608 - MG	0.8	0.20 ~ 0.45	1.0 ~ 4.0										● 1921	● 1917	● 1919	● 1812			
		CNMG 160612 - MG	1.2	0.20 ~ 0.50	2.0 ~ 4.0										● 1922	● 1918	● 1920	● 1813			
		CNMG 160616 - MG	1.6	0.20 ~ 0.50	2.0 ~ 4.0										● 1929	● 1930	● 1535	● 1540			
		CNMG 190616 - MG	1.6	0.20 ~ 0.50	2.0 ~ 5.0										● 1931	● 1932	● 1534	● 1541			
-MR	 Stainless steel Roughing	CNMG 120408 - MR	0.8	0.30 ~ 0.55	2.0 ~ 5.5							○ 0594			● 0540	● 0541	● 0608				
		CNMG 120412 - MR	1.2	0.30 ~ 0.55	2.0 ~ 5.5						○ 0839	○ 0840		● 2480	● 0610	● 0614	● 0628				
		CNMG 120416 - MR	1.6	0.30 ~ 0.55	2.0 ~ 5.5										● 1893	● 1894	● 1895				