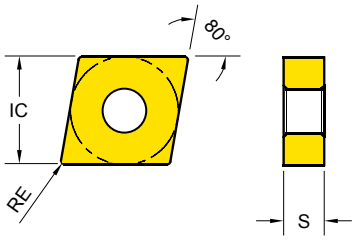
Turning Inserts - Negative

CNGG / CNMG (80° Rhombic)



Series	IC	S
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200.. ●: Stock item ○: Order made item

CNGG CNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
- SF	 HRSA Finishing	CNGG 120401 - SF	0.1	0.10 ~ 0.25	0.1 ~ 1.0													● 1882			
		CNGG 120402 - SF	0.2	0.10 ~ 0.25	0.1 ~ 1.0													● 2097			
		CNGG 120404 - SF	0.4	0.10 ~ 0.25	0.2 ~ 1.0													● 1291			
		CNGG 120408 - SF	0.8	0.10 ~ 0.25	0.2 ~ 1.0													● 0943			
- SM	 HRSA Medium	CNMG 120408 - SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1088	○ 1089	○ 1395	● 1189			
		CNMG 120412 - SM	1.2	0.15 ~ 0.30	0.5 ~ 3.0										○ 1373	○ 1394	○ 2305	● 1292			
- SR	 HRSA Roughing	CNMG 120408 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 0945			
		CNMG 120412 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1279			
		CNMG 120416 - SR	1.6	0.30 ~ 0.55	2.0 ~ 5.5													● 1912			
NEW - PSF	 Cermet Finishing	CNMG 120404 - PSF	0.4	0.07 ~ 0.30	0.4 ~ 3.0														● 2531		
		CNMG 120408 - PSF	0.8	0.10 ~ 0.30	0.6 ~ 3.0														● 2532		