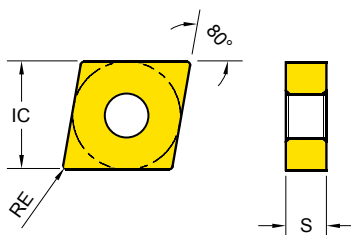


Turning Inserts - Negative

CNMA / CNMG (80° Rhombic)



Series

IC

S

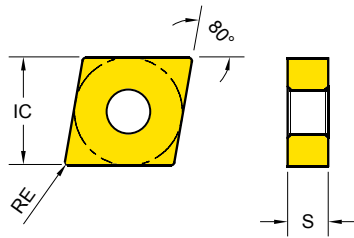
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

CNMA CNMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	K20	K30	P05	P10	P15	P20	P30	M25	M15	M30	S10	P15 M15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100
..MA  Cast iron	CNMA 120404	0.4	0.15 ~ 0.50	0.5 ~ 5.0	● 0894	○ 0089	○ 0354												
	CNMA 120408	0.8	0.15 ~ 0.50	1.0 ~ 5.0	● 1484	○ 0010	○ 0355												
	CNMA 120412	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 0766	○ 0011	○ 0356												
	CNMA 120416	1.6	0.15 ~ 0.50	2.0 ~ 5.0	● 1207	○ 1188	○ 1314												
	CNMA 160612	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 0881	○ 0012	○ 0357												
	CNMA 160616	1.6	0.15 ~ 0.50	2.0 ~ 5.0	● 0937	○ 0446	○ 0447												
	CNMA 190612	1.2	0.15 ~ 0.50	1.5 ~ 9.0	● 1617	○ 0989	○ 0990												
	CNMA 190616	1.6	0.15 ~ 1.00	3.0 ~ 10.0	● 1015	○ 0448	○ 0449												
-UF  Finishing	CNMG 120404 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.5		○ 0178		● 2370	● 0179	● 0180	○ 0003								
	CNMG 120408 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.5		○ 0189	○ 1027	● 2204	● 0190	● 0191									
	CNMG 120412 - UF	1.2	0.05 ~ 0.25	1.5 ~ 2.5		○ 1349		● 2598	● 1360	● 1350									
-UL  Light Machining and Sticky Material	CNMG 090308 - UL	0.8	0.10 ~ 0.30	1.0 ~ 2.5		○ 1211		● 2589	● 1328	● 1212									
	CNMG 090312 - UL	1.2	0.10 ~ 0.30	1.5 ~ 2.5		○ 1274		● 2590	● 1270	● 1704									
	CNMG 090408 - UL	0.8	0.10 ~ 0.30	1.0 ~ 2.5		○ 1338		● 2591	● 1335	● 1705									
	CNMG 090412 - UL	1.2	0.10 ~ 0.30	1.5 ~ 2.5		○ 1339		● 2592	● 1336	● 1706									
	CNMG 120404 - UL	0.4	0.10 ~ 0.30	0.5 ~ 3.0		○ 0358		● 2381	● 0359	● 0524									
	CNMG 120408 - UL	0.8	0.10 ~ 0.30	1.0 ~ 3.0		○ 0192		● 2315	● 0193	● 0194									
	CNMG 120412 - UL	1.2	0.10 ~ 0.30	1.5 ~ 3.0		○ 0201		● 2396	● 0202	● 0203									
	CNMG 120404 - UM	0.4	0.15 ~ 0.30	0.5 ~ 3.0		● 1074	○ 0184		● 0185	● 0186									
-UM  Medium Machining Unstable condition	CNMG 120408 - UM	0.8	0.15 ~ 0.30	1.0 ~ 3.0	● 0897	● 0338	○ 0114	○ 0843	● 0100	● 0140									
	CNMG 120412 - UM	1.2	0.15 ~ 0.30	1.5 ~ 3.0		● 1075	○ 0525		● 0486	● 0526									

Turning Inserts - Negative CNMG (80° Rhombic)

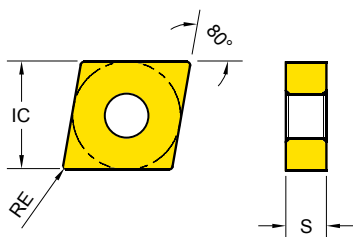


Series	IC	S
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

CNMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05	P10	P15	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20
					K20	K30									S30		K15			
-UG  Medium Machining at stable condition	CNMG 120404-UG	0.4	0.20~0.40	0.5~3.0	●	○	○		●	●	●									
	CNMG 120408-UG	0.8	0.20~0.40	1.0~3.0	●	○	○	○	●	●	●									
	CNMG 120412-UG	1.2	0.20~0.40	1.5~3.0	●	○	○		●	●	●									
	CNMG 160608-UG	0.8	0.20~0.40	1.0~5.0	●	○	○		●	●	●									
	CNMG 160612-UG	1.2	0.20~0.40	1.5~5.0	●	○	○		●	●	●									
	CNMG 160616-UG	1.6	0.30~0.50	2.0~5.0	●	○	○		●	●	●									
	CNMG 190608-UG	0.8	0.20~0.60	1.0~6.0	●		○		●	●	●									
	CNMG 190612-UG	1.2	0.20~0.60	1.5~6.0					●	●	●									
NEW -PWM  Wiper-Medium	CNMG 120404-PWM	0.4	0.10~0.50	0.5~3.5	●				●	●	●									
	CNMG 120408-PWM	0.8	0.10~0.50	0.8~3.5	●				●	●	●									
	CNMG 120412-PWM	1.2	0.10~0.50	1.0~3.5	●				●	●	●									
-UC  Cast iron and Medium roughing	CNMG 120404-UC	0.4	0.20~0.40	0.5~4.0	●	○	○		●	●	●									
	CNMG 120408-UC	0.8	0.20~0.40	1.0~4.0	●	○	○		●	●	●									
	CNMG 120412-UC	1.2	0.20~0.40	1.5~4.0	●	○	○		●	●	●									
-UR  Roughing	CNMG 120408-UR	0.8	0.30~0.50	1.0~5.0	●	○	○		●	●	●									
	CNMG 120412-UR	1.2	0.30~0.50	1.5~5.0	●	○	○		●	●	●									
	CNMG 120416-UR	1.6	0.30~0.50	2.0~5.0	●	○	○		●	●	●									
	CNMG 160608-UR	0.8	0.30~0.50	1.0~5.0	●	○	○		●	●	●									
	CNMG 160612-UR	1.2	0.30~0.50	1.5~5.0	●	○	○		●	●	●									
	CNMG 160616-UR	1.6	0.30~0.50	2.0~5.0	●	○	○		●	●	●									
	CNMG 190608-UR	0.8	0.30~0.80	3.0~9.0	●		○		●	●	●									
	CNMG 190612-UR	1.2	0.30~0.80	3.0~9.0	●	○	○		●	●	●									
	CNMG 190616-UR	1.6	0.30~0.80	3.0~9.0	●	○	○		●	●	●									
					1830	0480	0481		2583	0734	0735									
-KR  Cast Iron Heavy Roughing	CNMG 120408-KR	0.8	0.30~0.60	1.0~5.0	●	○	○		●	●	●									
	CNMG 120412-KR	1.2	0.30~0.60	1.5~5.0	●	○	○		●	●	●									
	CNMG 160612-KR	1.2	0.30~0.60	1.5~6.0	●		○		●	●	●									
	CNMG 160616-KR	1.6	0.30~0.60	2.0~6.0	●		○		●	●	●									
	CNMG 190612-KR	1.2	0.30~1.00	3.0~9.0	●				●	●	●									

Turning Inserts - Negative
CNMG (80° Rhombic)

Series IC S

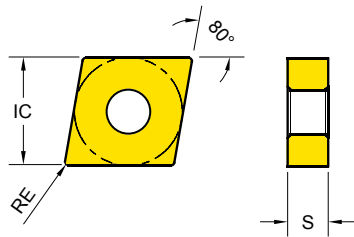
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

					K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20	
CNMG					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10	
-MF	 Stainless steel Finishing	CNMG 120404 - MF	0.4	0.07 ~ 0.3	0.2 ~ 1.5					○ 1185	○ 1237		● 2451	● 0609	● 0613	● 1708	○ 2271				
		CNMG 120408 - MF	0.8	0.07 ~ 0.3	0.2 ~ 1.5						○ 0652		● 2452	● 0538	● 0539	● 0627	○ 2272				
		CNMG 120412 - MF	1.2	0.07 ~ 0.3	0.2 ~ 1.5						○ 1025		● 2453			● 1139					
-MM	 Stainless steel Medium	CNMG 120404 - MM	0.4	0.20 ~ 0.35	0.5 ~ 3.5									● 0547	● 0548	● 1709	○ 2286				
		CNMG 120408 - MM	0.8	0.20 ~ 0.35	1.0 ~ 3.5					○ 0360	○ 0188				● 0494	● 0495	● 0607	○ 2287			
		CNMG 120412 - MM	1.2	0.20 ~ 0.35	1.5 ~ 3.5						○ 0521				● 0549	● 0550	● 0626	○ 2288			
		CNMG 190608 - MM	0.8	0.20 ~ 0.50	2.0 ~ 5.5										● 1969	● 1970	● 1933				
		CNMG 190612 - MM	1.2	0.20 ~ 0.55	2.0 ~ 5.5										● 1971	● 1972	● 1934				
-MG	 Stainless steel General	CNMG120404 - MG	0.4	0.20 ~ 0.40	0.5 ~ 4.0								● 2465								
		CNMG 120408 - MG	0.8	0.20 ~ 0.40	1.0 ~ 4.0						○ 1371			● 2468	● 1490	● 1491	● 1090	● 1222			
		CNMG 120412 - MG	1.2	0.20 ~ 0.40	1.5 ~ 4.0									● 2469	● 1493	● 1494	● 0928	● 1221			
		CNMG 160608 - MG	0.8	0.20 ~ 0.45	1.0 ~ 4.0										● 1921	● 1917	● 1919	● 1812			
		CNMG 160612 - MG	1.2	0.20 ~ 0.50	2.0 ~ 4.0										● 1922	● 1918	● 1920	● 1813			
		CNMG 160616 - MG	1.6	0.20 ~ 0.50	2.0 ~ 4.0										● 1929	● 1930	● 1535	● 1540			
		CNMG 190616 - MG	1.6	0.20 ~ 0.50	2.0 ~ 5.0										● 1931	● 1932	● 1534	● 1541			
-MR	 Stainless steel Roughing	CNMG 120408 - MR	0.8	0.30 ~ 0.55	2.0 ~ 5.5					○ 0594				● 0540	● 0541	● 0608					
		CNMG 120412 - MR	1.2	0.30 ~ 0.55	2.0 ~ 5.5						○ 0839	○ 0840		● 2480	● 0610	● 0614	● 0628				
		CNMG 120416 - MR	1.6	0.30 ~ 0.55	2.0 ~ 5.5										● 1893	● 1894	● 1895				

Turning Inserts - Negative

CNGG / CNMG (80° Rhombic)


Series	IC	S
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

	CNGG CNMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
- SF  HRSA Finishing		CNGG 120401 - SF	0.1	0.10 ~ 0.25	0.1 ~ 1.0													● 1882			
		CNGG 120402 - SF	0.2	0.10 ~ 0.25	0.1 ~ 1.0													● 2097			
		CNGG 120404 - SF	0.4	0.10 ~ 0.25	0.2 ~ 1.0													● 1291			
		CNGG 120408 - SF	0.8	0.10 ~ 0.25	0.2 ~ 1.0													● 0943			
- SM  HRSA Medium		CNMG 120408 - SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1088	○ 1089	○ 1395	● 1189			
		CNMG 120412 - SM	1.2	0.15 ~ 0.30	0.5 ~ 3.0										○ 1373	○ 1394	○ 2305	● 1292			
- SR  HRSA Roughing		CNMG 120408 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 0945			
		CNMG 120412 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1279			
		CNMG 120416 - SR	1.6	0.30 ~ 0.55	2.0 ~ 5.5													● 1912			
NEW - PSF  Cermet Finishing		CNMG 120404 - PSF	0.4	0.07 ~ 0.30	0.4 ~ 3.0													● 2531			
		CNMG 120408 - PSF	0.8	0.10 ~ 0.30	0.6 ~ 3.0													● 2532			

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION

Turning Inserts - Negative

CNMG / CNMM - Heavy Turning (80° Rhombic)

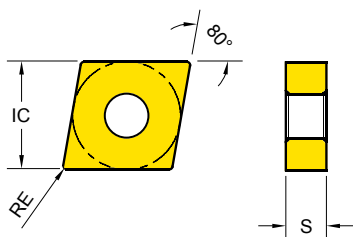
TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION



Series IC S

CN** 1204 12.700 4.76

CN** 1606 15.875 6.35

CN** 1906 19.050 6.35

CN** 2509 25.400 9.52

EDP 2200..

● : Stock item ○ : Order made item

CNMG CNMM	Designation	RE	Fn (mm/rev.)	Ap (mm)	EDP 2200..															
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
NEW - UH  Low cutting force	CNMM 120408 - UH	0.8	0.30 ~ 0.50	1.5 ~ 5.0						● 2320	● 2321									
	CNMM 160612 - UH	1.2	0.35 ~ 0.60	2.0 ~ 5.5						● 2316	● 2317									
	CNMM 160616 - UH	1.6	0.35 ~ 0.60	2.5 ~ 5.5						● 2318	● 2319									
	CNMM 190612 - UH	1.2	0.35 ~ 0.70	1.5 ~ 9.0	● 2107	● 2108				● 2113	● 2114									
	CNMM 190616 - UH	1.6	0.35 ~ 0.70	2.0 ~ 9.0	● 2115	● 2116				● 2117	● 2118									
	CNMM 190624 - UH	2.4	0.35 ~ 0.70	3.0 ~ 9.0	● 2109	● 2110				● 2111	● 2112									
	CNMM 250924 - UH	2.4	0.40 ~ 0.80	3.0 ~ 10.0	● 2119	● 2120				● 2121	● 2122									
- UR  Roughing	CNMM 190616 - UR	1.6	0.30 ~ 0.80	3.0 ~ 9.0						● 0925	● 0926									
	CNMG 250924 - UR	2.4	0.40 ~ 1.00	5.0 ~ 12.0					● 2604	● 1687	● 1464									
NEW - UT  Heavy Roughing	CNMM 120408 - UT	0.8	0.40 ~ 0.70	1.5 ~ 6.0						● 2322	● 2323									
	CNMM 160612 - UT	1.2	0.45 ~ 0.70	2.0 ~ 6.0						● 2335	● 2336									
	CNMM 160616 - UT	1.6	0.45 ~ 0.70	2.5 ~ 6.0						● 2324	● 2325									
	CNMM 190612 - UT	1.2	0.50 ~ 1.00	3.0 ~ 12.0	● 2139	● 2140				● 2141	● 2142									
	CNMM 190616 - UT	1.6	0.50 ~ 1.00	4.0 ~ 12.0	● 2143	● 2144				● 2145	● 2146									
	CNMM 190624 - UT	2.4	0.50 ~ 1.00	6.0 ~ 12.0	● 2147	● 2148				● 2149	● 2150									
	CNMM 250924 - UT	2.4	0.55 ~ 1.20	6.0 ~ 13.0	● 2151	● 2152				● 2021	● 2022									

NEW

- UH



Low cutting force

- UR



Roughing

NEW

- UT

Heavy
Roughing