

5161

HSS



3z

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	NI	TI	50 HRC	55 HRC	60 HRC
●	○			○		●	●		●	●	●	●		○			
20-30	12-18			4-10		15-24	9-13		15-80	25-60	60-90	12-70		4-10			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø mm	d mm
6,30	5
12,40	8
16,50	10

L mm	
50	1
65	1
73	1

Ø mm	d mm
20,50	10
25,00	10
31,00	12

L mm	
83	1
90	1
98	1