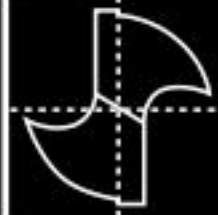
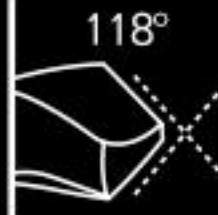


5157

HSS

118°



2z

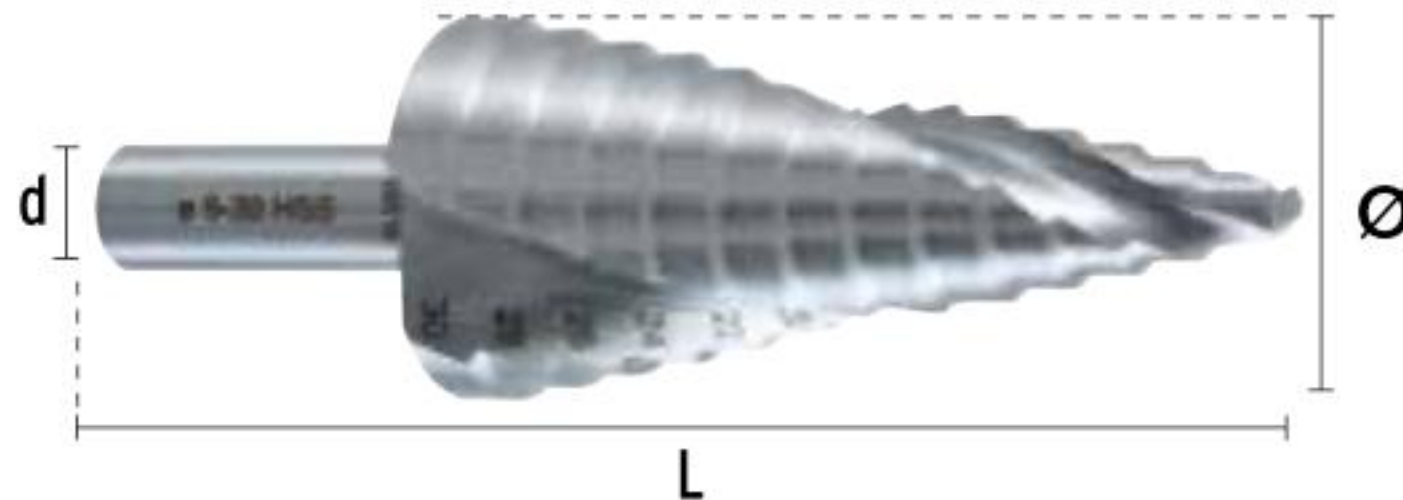


35°



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●	○			○		●	●		●	●	●	●		○			
20-30	12-18			4-10		15-24	9-13		15-60	25-45	40-60	12-50		4-10			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø mm	d mm	Grad. mm
4,00 - 12,00	6	1
4,00 - 20,00	8	2

L mm	
70	1
77	1

Ø mm	d mm	Grad. mm
6,00 - 30,00	10	2
6,00 - 37,00	10	PG

L mm	
98	1
100	1