

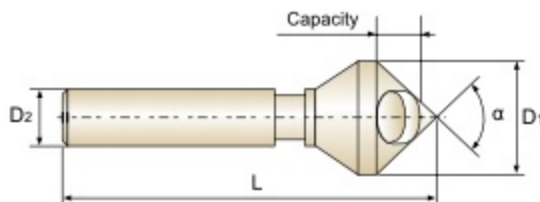


## HSS &amp; HSSCo8, DEBURRING TOOL with HOLE

HSS, QUERLOCHSENKER  
 FRAISE HSS À ÉBAVURER À TROU  
 SVASATORI CON FORO - HSS

- For light metals and plastics.
- For deburring and small chamfers.
- Best surface finish.
- Works without vibrations.

- Für Leichtmetall und Plastik
- Zum Entgraten und Abfasen
- Bestes Oberflächenfinish
- Arbeitet ohne Vibration

YG  
STD

Bright



p.A415

Recommended  
ToolHolder

PlainShank

Page



ERDOLLECHUCK

D73-115

Unit : mm

| EDP No.<br>(uncoating) |          | Point<br>Angle | Cutter<br>Diameter | Shank<br>Diameter | Overall<br>Length | Capacity |
|------------------------|----------|----------------|--------------------|-------------------|-------------------|----------|
| HSSCo8                 | HSS      | $\alpha$       | D1                 | D2                | L(±1)             | min/max  |
| C1109100               | C3109100 | 90°            | 10.0               | 6                 | 45                | 2 - 5    |
| C1109150               | C3109150 | 90°            | 15.0               | 8                 | 55                | 6 - 14   |
| C1109200               | C3109200 | 90°            | 20.0               | 10                | 65                | 8 - 18   |
| C1109250               | C3109250 | 90°            | 25.0               | 12                | 78                | 10 - 23  |
| C1109300               | C3109300 | 90°            | 30.0               | 12                | 88                | 12 - 28  |
| C1109350               | C3109350 | 90°            | 35.0               | 16                | 110               | 14 - 33  |
| C1109400               | C3109400 | 90°            | 40.0               | 16                | 115               | 16 - 38  |
| C1109450               | C3109450 | 90°            | 45.0               | 16                | 120               | 18 - 43  |
| C1109500               | C3109500 | 90°            | 50.0               | 16                | 130               | 20 - 48  |

► TiN & TiCN coating are available on your request.

| Cutter Dia.<br>Tolerance(mm) | Shank Dia.<br>Tolerance(mm) | Point Angle<br>Tolerance(°) |
|------------------------------|-----------------------------|-----------------------------|
| +0.3/-0                      | h9                          | +0/-1                       |