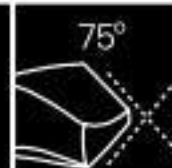


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HSS DIN 335 C



3z

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 20-30	○ 12-18			○ 4-10		● 15-24	● 9-13		● 15-80	● 25-60	● 60-90	● 12-70		○ 4-10			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø mm	d mm
6,30	5
8,30	6
10,40	6
12,40	8

L mm	
45	1
50	1
50	1
56	1

Ø mm	d mm
16,50	10
20,50	10
25,00	10

L mm	
60	1
63	1
67	1