

	P N/mm ²	M N/mm ²	K HB	S N/mm ²	N N/mm ²	
110260	<850	<750	<250	Titanium	Copper, brass, Alu <600	Plastics
110265	<1000					
vc = m/min.						
110260	18-28	4 - 10	8 - 20	4-10	10-80	10-80
110265						

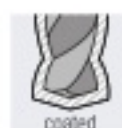
HSS

DIN
335Form
D**Design:**

- 3 cutting edges, radial relief ground
- 110265 TiN coated to increase cutting performance and tool life



110260



110265

N° article	110260 90°	110265 90°, TiN	A11 mm	A12 mm	B5 mm	C2	f mm/rev	for countersunk screws	
								DIN 7991	DIN 963/964/965/966
16,5	●	—	3,2	16,5	85	MK1	0,080-0,200	—	M 8
20,5	●	—	3,5	20,5	100	MK2	0,090-0,240	—	M 10
25,0	●	●	3,8	25	106	MK2	0,120-0,300	—	M 12
28,0	●	—	4	28	106	MK2	0,120-0,300	—	M 14
30,0	●	—	4,2	30	106	MK2	0,120-0,300	M 16	—
31,0	●	●	4,2	31	106	MK2	0,120-0,300	—	M 16
34,0	●	—	4,5	34	118	MK2	0,120-0,300	M 18	M 18
37,0	●	●	4,8	37	118	MK2	0,120-0,300	M 20	M 20
40,0	●	●	10	40	140	MK3	0,140-0,400	—	—
50,0	●	●	14	50	150	MK3	0,140-0,400	—	—
63,0	●	●	16	63	180	MK4	0,140-0,400	—	—
80,0	●	—	22	80	190	MK4	0,140-0,400	—	—