

EMM 4000L1 長刃型 4 刃鎢鋼立銑刀
Long Flute 4 Flutes Carbide End Mill



產品型號 Model No	在庫 Stock	切削直徑 DC	切刃長度 APMX	柄部直徑 DCON	標準全長 LF	價格 Price
EMM4030L109D6	●	3	9	6	50	
EMM4040L120E1	●	4	20	4	75	
EMM4050L125E1	●	5	25	6	75	
EMM4060L125E1	●	6	25	6	75	
EMM4060L130H	●	6	30	6	100	
EMM4080L130E1	●	8	30	8	75	
EMM4080L135H	●	8	35	8	100	
EMM4080L140M	●	8	40	8	150	
EMM4100L130	●	10	30	10	75	
EMM4100L140H	●	10	40	10	100	
EMM4100L145H	●	10	45	10	100	
EMM4100L150M	●	10	50	10	150	
EMM4120L136	●	12	36	12	75	
EMM4120L145H	●	12	45	12	100	
EMM4120L150M	●	12	50	12	150	
EMM4130L139	●	13	39	16	100	
EMM4140L142	●	14	42	16	100	
EMM4160L170M	●	16	70	16	150	
EMM4200L180M	●	20	80	20	150	

EMM 4000L1 系列切削參數

The Cutting Data For EMM 4000L1 Series

被加工材質
Material

鋼
Steel

不鏽鋼
Stainless steel

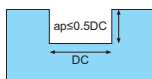
鑄鐵
Cast Iron

直徑 (mm) Shank		4	6	8	10	12	16	18	20
轉速 n (min)		4800	3100	2300	1900	1600	1200	1240	1060
(u/w/vmm) 進給速度 Vf	開槽 Slotted	200	180	180	180	180	200	225	300
	側邊 Side	700	500	580	580	410	300	450	240

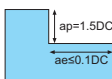
切削深度

Cutting depth

開槽 Slotted



側邊 Side



ap: 軸向切削深度 Axial depth of cutting
ae: 徑向切削深度 Radial depth of cutting
DC: 刃徑 Diameter of cutting