



Key Type Drill Chucks



- Suitable for heavy duty & extra heavy duty.
- For milling machine, lathe, drill machine & wood working machine.
- With keys

ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	Female Thread Inch or metric	OUTER Ø / mm	Length		Wt g	Key Size	CODE NO.
		mm	inch				Open B mm	Closed A mm			
10001	4H	0.5-4	1/64"-5/32"	JO		22	29	35	120	T1	3303-060
10003	6H	0.5-6.5	1/64"-1/4"	J1		32	40	50	230	T2	3303-062
10004				B10		32	40	50	190	T2	3303-063
10010	10H	1-10	1/32"-3/8"	J2		38	50.5	64	320	T3	3303-065
10011				J2S		38	50.5	64	320	T3	3303-066
10012				B12		38	50.5	64	330	T3	3303-067
10038	13H	1-13	1/32"-1/2"	J2S		47	65	81	520	T5	3303-071
10038-2					3/8-24	47	65	81	520	T5	3303-071-2
10038-3					1/2-20	47	65	81	330	T5	3303-071-3
10039				J6		47	65	81	570	T5	3303-072
10040				B16		47	65	81	580	T5	3303-073
10041				J33		47	65	81	580	T5	3303-074
10061	16H	1-16	1/32"-5/8"	J6		56	78	96	990	T7	3303-077
10062				J3		56	78	96	960	T7	3303-078
10063				B16		56	78	96	990	T7	3303-079
10064				B18		56	78	96	970	T7	3303-080
10072	19H	3-19	1/8"-3/4"	B22		67.5	89	126	1660	T8	3303-083
10073				J3		67.5	89	126	1680	T8	3303-084
10046	13XH	1-13	1/32"-1/2"	J6	1/2-20	52	69	82	770	T7	3303-086
10079	19XH	1-19		J4		69	94	132	1720	T8	3303-089

Material Analysis Table

PART NO.	PART NAME	MATERIAL	HEAT TREATED
1	Body	JIS-4051 SAE 1045	HRC45-48
2	Case	JIS-4018 SAE 1018	HRC38-40
3	Jaw	JIS-4051 SAE 1045	HRC52±2
4	Nut	JIS-4051 SAE 1045	HRC61±2

Run-out Accuracy & Torque Inspection Table

Type	4H	5H	6.5H	10H	13H	16H	19H	13XH	19XH
Ødmm	3.5	4.5	6	9	12	15	18	12	18
Lmm	60	80	90	110	140	150	150	140	150
L1mm	40	60	70	85	110	120	120	110	120
Max Run-out	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15
Torque kg-m	18	20	45	75	85	250	300	190	300