

CARBIDE DRILLS

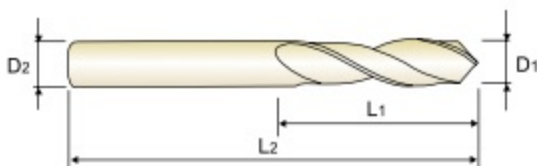
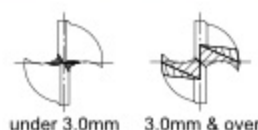
STUB

VOLLHARTMETALL-SPIRALBOHRER
Forets carbure, série extra-courte
PUNTE IN METALLO DURO

EXTRA KURZ
EXTRA-COURTE
EXTRA CORTA

► **Application** : Drilling steels in general, cast steels, cast iron, chilled cast iron, malleable cast iron, non-ferrous heavy metals, non-ferrous light metals, abrasive plastics.

► **Verwendung** : Zum wirtschaftlichen Bohren von Stahl allgemein, Stahlguß, Hart-und Temperguß, Nichteisen Leichtmetallen, abrasiven Kunststoffen.



$$D_1 = D_2$$



Plan Shank	Page
SHRINKFIT HOLDER	D47-72
HYDRAULIC CHUCK	D15-46
ERCOLLET CHUCK	D73-115

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D5405010	1.0	6	26
D5405011	1.1	7	28
D5405012	1.2	8	30
D5405013	1.3	8	30
D5405014	1.4	9	32
D5405015	1.5	9	32
D5405016	1.6	10	34
D5405017	1.7	10	34
D5405018	1.8	11	36
D5405019	1.9	11	36
D5405020	2.0	12	38
D5405021	2.1	12	38
D5405022	2.2	13	40
D5405023	2.3	13	40
D5405024	2.4	14	43
D5405025	2.5	14	43
D5405026	2.6	14	43
D5405027	2.7	16	46
D5405028	2.8	16	46
D5405029	2.9	16	46
D5405030	3.0	16	46
D5405031	3.1	18	49
D5405032	3.2	18	49
D5405033	3.3	18	49

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D5405034	3.4	20	52
D5405035	3.5	20	52
D5405036	3.6	20	52
D5405037	3.7	20	52
D5405038	3.8	22	55
D5405039	3.9	22	55
D5405040	4.0	22	55
D5405041	4.1	22	55
D5405042	4.2	22	55
D5405043	4.3	24	58
D5405044	4.4	24	58
D5405045	4.5	24	58
D5405046	4.6	24	58
D5405047	4.7	24	58
D5405048	4.8	26	62
D5405049	4.9	26	62
D5405050	5.0	26	62
D5405051	5.1	26	62
D5405052	5.2	26	62
D5405053	5.3	26	62
D5405054	5.4	28	66
D5405055	5.5	28	66
D5405056	5.6	28	66
D5405057	5.7	28	66

► TiN(D6405), TiCN(DG405) and TiAlN(DH405) are available on your request.

► NEXT PAGE

◎ : Excellent ○ : Good

ISO	P											M			K							
Material Description	Non-alloy steel					Low alloy steel				High alloy steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron			
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21		
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230		
Recommended	◎	○				○						○			○							
ISO	N										S						H					
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys		Hardened steel		Chilled Cast Iron		Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	
HRc											15	30	25	38	34			55	60	42	56	
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400Rm	1050Rm	550	630	400	550	
Recommended	◎	◎	◎	◎							○	○	○	○	○	○	○	○	○	○		

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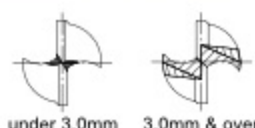
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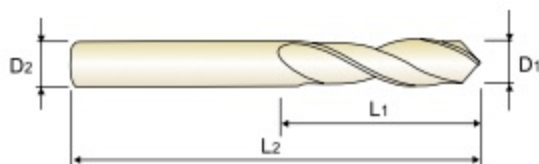
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under 3.0mm 3.0mm & over



$$D_1 = D_2$$



Plain Shank	Page
SHANKHOLDER	D47-72
HYDRAULIC CHUCK	D15-46
ERCOLLETT CHUCK	D73-115

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D5405058	5.8	28	66
D5405059	5.9	28	66
D5405060	6.0	28	66
D5405061	6.1	31	70
D5405062	6.2	31	70
D5405063	6.3	31	70
D5405064	6.4	31	70
D5405065	6.5	31	70
D5405066	6.6	31	70
D5405067	6.7	31	70
D5405068	6.8	34	74
D5405069	6.9	34	74
D5405070	7.0	34	74
D5405071	7.1	34	74
D5405072	7.2	34	74
D5405073	7.3	34	74
D5405074	7.4	34	74
D5405075	7.5	34	74
D5405076	7.6	37	79
D5405077	7.7	37	79
D5405078	7.8	37	79
D5405079	7.9	37	79
D5405080	8.0	37	79
D5405081	8.1	37	79
D5405082	8.2	37	79

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
D5405083	8.3	37	79
D5405084	8.4	37	79
D5405085	8.5	37	79
D5405086	8.6	40	84
D5405087	8.7	40	84
D5405088	8.8	40	84
D5405089	8.9	40	84
D5405090	9.0	40	84
D5405091	9.1	40	84
D5405092	9.2	40	84
D5405093	9.3	40	84
D5405094	9.4	40	84
D5405095	9.5	40	84
D5405096	9.6	43	89
D5405097	9.7	43	89
D5405098	9.8	43	89
D5405099	9.9	43	89
D5405100	10.0	43	89
D5405102	10.2	43	89
D5405105	10.5	43	89
D5405110	11.0	47	95
D5405115	11.5	47	95
D5405120	12.0	51	102
D5405130	13.0	51	102

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HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400Rm	1050Rm	550	630	400	550
Recommended	◎	◎	◎	◎												○					