

HSS-E, STRAIGHT SHANK TWIST DRILLS

 **HSS-E, SPIRALBOHRER mit ZYLINDERSCHAFT**
 **Forets HSS-E, queue cylindrique, Forme C, série courte**
 **PUNTE ELICOIDALI. GAMBO CILINDRICO. HSS - E**

JOBBER

KURZ
COURTE
CORTA

► **Surface treatment:** Coloring (Gold color)

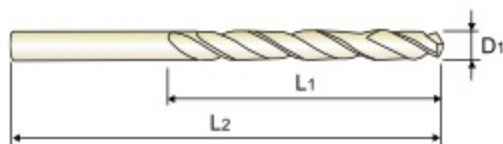
► **Application** : Drilling stainless steels and difficult - to - cut materials such as titanium and inconel.

► Oberflächenbehandlung : Coloring(Goldfarbe)

► **Verwendung** : Zum Bohren von rostfreien und austenitischen Stählen, schwererspanbaren Werkstoffen wie Titan und Inconel.



under 1.6mm 1.6mm & over



DIN 338 HSS-E 33° h8 135° Gold Coloring p.A262



PlainShank Page

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Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105010	1.0	12	34
DL105011	1.1	14	36
DL105012	1.2	16	38
DL105912	1.25	16	38
DL105013	1.3	16	38
DL105014	1.4	18	40
DL105015	1.5	18	40
DL105016	1.6	20	43
DL105017	1.7	20	43
DL105917	1.75	22	46
DL105018	1.8	22	46
DL105019	1.9	22	46
DL105020	2.0	24	49
DL105021	2.1	24	49
DL105022	2.2	27	53
DL105922	2.25	27	53
DL105023	2.3	27	53
DL105024	2.4	30	57
DL105025	2.5	30	57
DL105026	2.6	30	57
DL105027	2.7	33	61
DL105927	2.75	33	61
DL105028	2.8	33	61
DL105029	2.9	33	61
DL105030	3.0	33	61
DL105031	3.1	36	65

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105032	3.2	36	65
DL105932	3.25	36	65
DL105033	3.3	36	65
DL105034	3.4	39	70
DL105035	3.5	39	70
DL105036	3.6	39	70
DL105037	3.7	39	70
DL105937	3.75	39	70
DL105038	3.8	43	75
DL105039	3.9	43	75
DL105040	4.0	43	75
DL105041	4.1	43	75
DL105042	4.2	43	75
DL105942	4.25	43	75
DL105043	4.3	47	80
DL105044	4.4	47	80
DL105045	4.5	47	80
DL105046	4.6	47	80
DL105047	4.7	47	80
DL105947	4.75	47	80
DL105048	4.8	52	86
DL105049	4.9	52	86
DL105050	5.0	52	86
DL105051	5.1	52	86
DL105052	5.2	52	86
DL105952	5.25	52	86

► TiN(DN105), TiCN(DX105) and TiAlN(DT105) are available on your request

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⊙ : Excellent ◻ : Good

ISO	P										M				K							
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron			
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
HRC	12	13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25				
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230		
Recommended	⊗	⊗	⊗	○		⊗	○	○		○		⊗	○	○	○	○	○	○	○	○		
ISO	N										S						H					
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)				Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30		31	32	33	34	35	36	37	38	39	40	41
HRC												15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100				200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	○	○	○						○										○			

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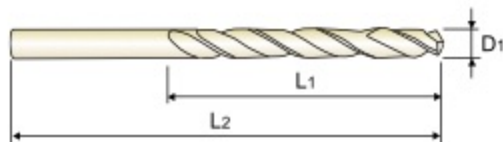
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	under 1.6mm	1.6mm & over
1960	100	100
1961	100	100
1962	100	100
1963	100	100
1964	100	100
1965	100	100
1966	100	100
1967	100	100
1968	100	100
1969	100	100
1970	100	100
1971	100	100
1972	100	100
1973	100	100
1974	100	100
1975	100	100
1976	100	100
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2062	100	100
2063	100	100
2064	100	100
2065	100	100
2066	100	100
2067	100	100
2068	100	100
2069	100	100
2070	100	100
2071	100	100
2072	100	100
2073	100	100
2074	100	100
2075	10	



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Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105053	5.3	52	86
DL105054	5.4	57	93
DL105055	5.5	57	93
DL105056	5.6	57	93
DL105057	5.7	57	93
DL105957	5.75	57	93
DL105058	5.8	57	93
DL105059	5.9	57	93
DL105060	6.0	57	93
DL105061	6.1	63	101
DL105062	6.2	63	101
DL105962	6.25	63	101
DL105063	6.3	63	101
DL105064	6.4	63	101
DL105065	6.5	63	101
DL105066	6.6	63	101
DL105067	6.7	63	101
DL105967	6.75	69	109
DL105068	6.8	69	109
DL105069	6.9	69	109
DL105070	7.0	69	109
DL105071	7.1	69	109
DL105072	7.2	69	109
DL105972	7.25	69	109
DL105073	7.3	69	109
DL105074	7.4	69	109

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105075	7.5	69	109
DL105076	7.6	75	117
DL105077	7.7	75	117
DL105977	7.75	75	117
DL105078	7.8	75	117
DL105079	7.9	75	117
DL105080	8.0	75	117
DL105081	8.1	75	117
DL105082	8.2	75	117
DL105982	8.25	75	117
DL105083	8.3	75	117
DL105084	8.4	75	117
DL105085	8.5	75	117
DL105086	8.6	81	125
DL105087	8.7	81	125
DL105987	8.75	81	125
DL105088	8.8	81	125
DL105089	8.9	81	125
DL105090	9.0	81	125
DL105091	9.1	81	125
DL105092	9.2	81	125
DL105992	9.25	81	125
DL105093	9.3	81	125
DL105094	9.4	81	125
DL105095	9.5	81	125
DL105096	9.6	87	133

' NEXT PAGE

⊙ : Excellent ◯ : Good

ISO	P										M				K							
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron			
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
HfC	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230		
Recommended	☒	☒	☒	○		☒	○	○		○		☒	○	○	○	○	○		○			
ISO	N										S						H					
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron		
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	
HfC	60	100	75	90	130	110	90	100			15	30	25	38	34			55	60	42	55	
Recommended	○	○	○						○							400 Rm	1050 Rm	550	630	400	550	

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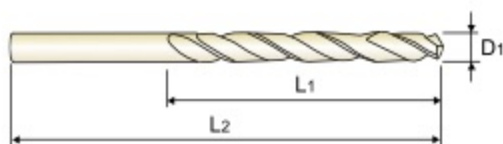
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	under 1.6mm	1.6mm & over
1960	100	100
1961	100	100
1962	100	100
1963	100	100
1964	100	100
1965	100	100
1966	100	100
1967	100	100
1968	100	100
1969	100	100
1970	100	100
1971	100	100
1972	100	100
1973	100	100
1974	100	100
1975	100	100
1976	100	100
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2065	100	100
2066	100	100
2067	100	100
2068	100	100
2069	100	100
2070	100	100
2071	100	100
2072	100	100
2073	100	100
2074	100	100
2075	10	



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Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105097	9.7	87	133
DL105997	9.75	87	133
DL105098	9.8	87	133
DL105099	9.9	87	133
DL105100	10.0	87	133
DL105102	10.2	87	133
DL105105	10.5	87	133
DL105110	11.0	94	142
DL105115	11.5	94	142
DL105120	12.0	101	151
DL105125	12.5	101	151
DL105130	13.0	101	151
DL105135	13.5	108	160
DL105140	14.0	108	160

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DL105145	14.5	114	169
DL105150	15.0	114	169
DL105155	15.5	120	178
DL105160	16.0	120	178
DL105165	16.5	125	184
DL105170	17.0	125	184
DL105175	17.5	130	191
DL105180	18.0	130	191
DL105185	18.5	135	198
DL105190	19.0	135	198
DL105195	19.5	140	205
DL105200	20.0	140	205

► TiN(DN105), TiCN(DX105) and TiAlN(DT105) are available on your request.

⊙ : Excellent ◯ : Good

[illegible]