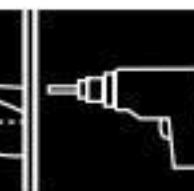
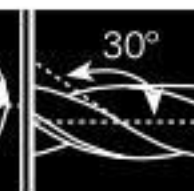
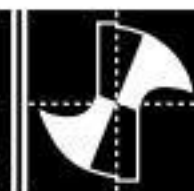
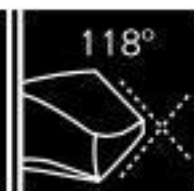


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HSS DIN 338 NSP



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ti	Ni	50 HRC	55 HRC	60 HRC
● 15-35						● 25-30	● 12-16		○ 50-60	● 30-60		○ 20-25					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø mm
1/16"
5/64"
3/32"
7/64"
1/8"
9/64"
5/32"
11/64"
3/16"
13/64"
7/32"
15/64"
1/4"
17/64"
9/32"

L mm	l mm	
43	20	10
49	24	10
57	30	10
61	33	10
65	36	10
70	39	10
75	43	10
80	47	10
86	52	10
86	52	10
93	57	10
93	57	10
101	63	10
109	69	10
109	69	10

Ø mm
19/64"
5/16"
21/64"
11/32"
23/64"
3/8"
25/64"
13/32"
27/64"
7/16"
29/64"
15/32"
31/64"
1/2"

L mm	l mm	
117	75	10
117	75	10
117	75	10
125	81	10
125	81	10
133	87	10
133	87	10
133	87	5
142	94	5
142	94	5
142	94	5
151	101	5
151	101	5
151	101	5