



MORSE TAPER SHANK DRILLS

D1206 SERIES

HSS, MORSE TAPER SHANK TWIST DRILLS

LONG

LANG

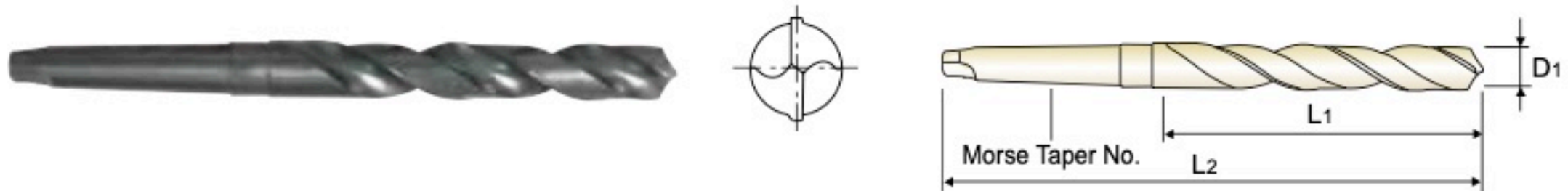
LONGUE

LUNGA

- HSS, SPIRALBOHRER mit MORSEKEGELSCHAFT
- Forets HSS, queue cône morse, série longue
- PUNTE ELICOIDALI IN HSS, ATTACCO CM

- ▶ **Surface treatment** : Steam Tempered(Black Oxide Finish)
- ▶ **Application** : Drilling deep holes in steels, cast steels alloyed and non-alloyed, grey cast iron, malleable cast iron, graphite.

- ▶ **Oberflächenbehandlung** : Steam Homo(Schwarzoxidation)
- ▶ **Verwendung** : Für Bohrungen mit Bohrbuchsen oder an tief liegenden Stellen. Zum Bohren von Stahl und Stahlguß, Grauß, Temperguß, Sphäroguß, Sintereisen, Neusilber und Graphit.



DIN 341
HSS
N 30°
1 ~ 3
h8
118°
Vap
p.A277

Plain Shank
Page
Recommended ToolHolder
MORSETAPER ARBOR
D177-181

Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length	Morse Taper No.
	D1	L1	L2	
D1206130	13.0	134	215	1
D1206135	13.5	142	223	1
D1206140	14.0	142	223	1
D1206145	14.5	147	245	2
D1206150	15.0	147	245	2
D1206155	15.5	153	251	2
D1206160	16.0	153	251	2
D1206165	16.5	159	257	2
D1206170	17.0	159	257	2
D1206175	17.5	165	263	2
D1206180	18.0	165	263	2
D1206185	18.5	171	269	2
D1206190	19.0	171	269	2

EDP No.	Drill Diameter	Flute Length	Overall Length	Morse Taper No.
	D1	L1	L2	
D1206195	19.5	177	275	2
D1206200	20.0	177	275	2
D1206210	21.0	184	282	2
D1206220	22.0	191	289	2
D1206230	23.0	198	296	2
D1206240	24.0	206	327	3
D1206250	25.0	206	327	3
D1206260	26.0	214	335	3
D1206270	27.0	222	343	3
D1206280	28.0	222	343	3
D1206290	29.0	230	351	3
D1206300	30.0	230	351	3