

**UNEF**

Unified extra fine thread / ANSI B1.1

## Round Dies for general use



material:  
HSS



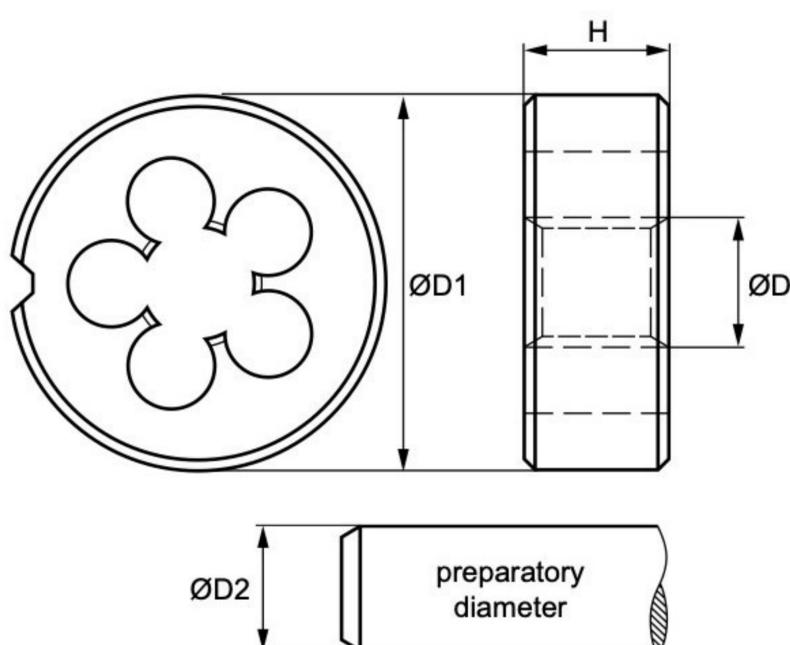
2A



Chamfer:  
1,5 threads



right hand  
thread



**UNEF**

	<b>D</b>	<b>D1</b>	<b>H</b>	<b>D2</b>	<b>No.</b>
<b>UNEF No 12 x 32</b>	5,49	20	7	5,39	171401001
<b>UNEF 1/4 x 32</b>	6,35	20	7	6,25	171401002
<b>UNEF 5/16 x 32</b>	7,94	25	9	7,84	171401003
<b>UNEF 3/8 x 32</b>	9,53	30	11	9,42	171401004
<b>UNEF 7/16 x 28</b>	11,11	30	11	11,00	171401005
<b>UNEF 1/2 x 28</b>	12,70	38	10	12,59	171401006
<b>UNEF 9/16 x 24</b>	14,29	38	10	14,17	171401007
<b>UNEF 5/8 x 24</b>	15,88	45	14	15,75	171401008
<b>UNEF 11/16 x 24</b>	17,46	45	14	17,33	171401009
<b>UNEF 3/4 x 20</b>	19,05	45	14	18,91	171401010
<b>UNEF 13/16 x 20</b>	20,64	55	16	20,50	171401011
<b>UNEF 7/8 x 20</b>	22,23	55	16	22,09	171401012
<b>UNEF 15/16 x 20</b>	23,81	55	16	23,67	171401013
<b>UNEF 1" x 20</b>	25,40	55	16	25,26	171401014
<b>UNEF 1.1/16 x 18</b>	26,99	65	18	26,84	171401015
<b>UNEF 1.1/8 x 18</b>	28,58	65	18	28,58	171401016
<b>UNEF 1.3/16 x 18</b>	30,23	65	18	30,16	171401017
<b>UNEF 1.1/4 x 18</b>	31,75	65	18	31,75	171401018
<b>UNEF 1.5/16 x 18</b>	33,34	65	18	33,34	171401019
<b>UNEF 1.3/8 x 18</b>	34,93	65	18	34,93	171401020
<b>UNEF 1.7/16 x 18</b>	36,51	75	20	36,51	171401021
<b>UNEF 1.1/2 x 18</b>	38,10	75	20	38,10	171401022