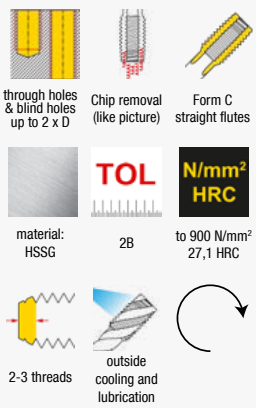
UNS

Unified thread with special / threads per inch (TPI)

- Tap for machine use in through hole and blind hole.
- The short lead-in chamfer makes that tap universal in application. The flutes can hold the most part of the chips.

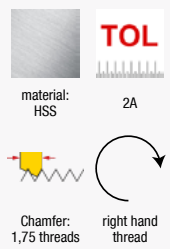
Machine Taps

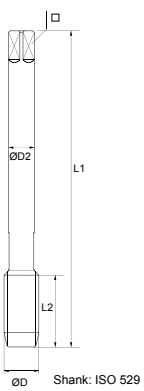
Form C for through holes and blind holes



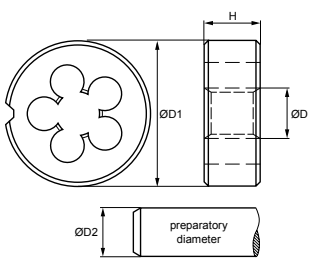
Round Dies

for general use











UNS	D1	D2	L1	L2	□		No.
UNS 1/4 x 24	6,35	6,3	66	19	5,0	5,40	160501001
UNS 1/4 x 36	6,35	6,3	66	19	5,0	5,70	160501002
UNS 1/4 x 40	6,35	6,3	66	19	5,0	5,75	160501003
UNS 3/8 x 27	9,53	10,0	80	24	8,0	8,35	160501004
UNS 7/16 x 24	11,11	8,0	85	25	6,3	10,10	160501005
UNS 1/2 x 24	12,70	9,0	89	29	7,1	11,75	160501006
UNS 5/8 x 27	15,88	12,5	102	32	10,0	14,70	160501007
UNS 3/4 x 24	19,05	14,0	112	37	11,2	18,00	160501008
UNS 7/8 x 18	22,23	16,0	118	38	12,5	21,00	160501009
UNS 1" x 14	25,40	18,0	130	45	14,0	23,75	160501010

UNS	D	D1	H	D2	No.	
UNS 1/4 x 24	6,35	20	7	6,24	161401001	
UNS 1/4 x 36	6,35	20	5	6,26	161401002	
UNS 1/4 x 40	6,35	20	5	6,27	161401003	
UNS 3/8 x 27	9,53	30	11	9,41	161401004	*
UNS 7/16 x 24	11,11	30	11	11,00	161401005	
UNS 1/2 x 24	12,70	38	10	12,59	161401006	
UNS 5/8 x 27	15,88	45	14	15,76	161401007	
UNS 7/8 x 18	22,23	55	16	22,08	161401008	
UNS 1" x 14	25,40	55	16	25,23	161401009	

* on reqeust