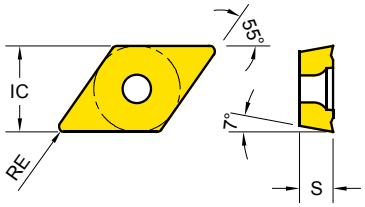
Click for Overview

YG TURN

Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

DCGT DCMT		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
		DCGT 070201 - SF	0.1	0.02 ~ 0.15	0.10 ~ 1.5												● 2342	● 2068			
		DCGT 070202 - SF	0.2	0.02 ~ 0.15	0.10 ~ 1.5												● 2343	● 2069			
NEW -SF	 HRSA Finishing	DCGT 070204 - SF	0.4	0.03 ~ 0.20	0.10 ~ 1.5											○ 2338	● 2344	● 2070			
		DCGT 11T301 - SF	0.1	0.01 ~ 0.05	0.10 ~ 2.5												● 2345	● 2075			
		DCGT 11T302 - SF	0.2	0.02 ~ 0.15	0.10 ~ 2.5										○ 0559	○ 0560	● 1478	● 1474			
		DCGT 11T304 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.5										○ 1460	○ 1473	● 1479	● 1463			
		DCGT 11T308 - SF	0.8	0.03 ~ 0.20	0.10 ~ 2.5												● 2346	● 2076			
		DCMT 070204 - MF	0.4	0.05 ~ 0.17	0.08 ~ 1.5									● 2504	● 1978	● 1979	● 1980	● 2030			
		DCMT 11T302 - MF	0.2	0.04 ~ 0.15	0.08 ~ 2.0									● 2505	● 2005	● 2006	● 2007	● 2031			
NEW -MF	 Stainless steel Finishing	DCMT 11T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									● 2506	● 1885	● 1886	● 1927	● 2032			
		DCMT 11T308 - MF	0.8	0.07 ~ 0.20	0.15 ~ 2.0									● 2507	● 1963	● 1964	● 1965	● 2033			
		DCMT 070204 - MM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									● 2516	● 1999	● 2000	● 2001	● 2040			
		DCMT 070208 - MM	0.8	0.08 ~ 0.25	0.50 ~ 1.5						○ 1868										
NEW -MM	 Stainless steel Medium	DCMT 11T304 - MM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									● 2517	● 1990	● 1991	● 1992	● 2041			
		DCMT 11T308 - MM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									● 2518	● 1984	● 1985	● 1986	● 2042			
		DCMT 070204 - PF	0.4	0.05 ~ 0.17	0.08 ~ 1.5														● 2544		
		DCMT 11T302 - PF	0.2	0.04 ~ 0.15	0.08 ~ 2.0														● 2545		
NEW - PF	 Cermet Finishing	DCMT 11T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0														● 2546		
		DCMT 11T308 - PF	0.8	0.07 ~ 0.20	0.15 ~ 2.0														● 2547		
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3														● 2556		
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0														● 2557		
NEW -PM	 Cermet Medium	DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0														● 2558		