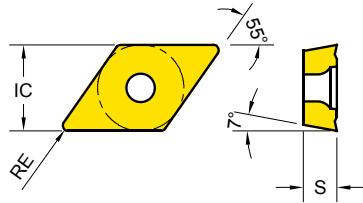


Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

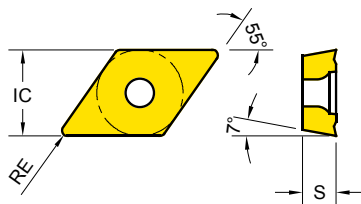
EDP 2200..

● : Stock item ○ : Order made item

DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL  Aluminum	DCGT 070202 - AL	0.2	0.01 ~ 0.20	0.05 ~ 3.0																● 1399
	DCGT 070204 - AL	0.4	0.02 ~ 0.30	0.10 ~ 4.0																● 1400
	DCGT 11T301 - AL	0.1	0.01 ~ 0.30	0.05 ~ 4.0															● 2101	● 2100
	DCGT 11T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 4.0															● 0342	● 0341
	DCGT 11T304 - AL	0.4	0.03 ~ 0.50	0.10 ~ 5.0															● 0332	● 0083
	DCGT 11T308 - AL	0.8	0.03 ~ 0.50	1.00 ~ 5.0															● 0333	● 0084
-UF  Finishing	DCMT 070204 - UF	0.4	0.05 ~ 0.20	0.50 ~ 2.0			○ 0207		● 2397	● 0208	● 0209			○ 1909		○ 1903				
	DCMT 11T304 - UF	0.4	0.05 ~ 0.25	0.50 ~ 2.0			○ 0213		● 2208	● 0214	● 0215			○ 1044	○ 1043	○ 1910				
	DCMT 11T308 - UF	0.8	0.05 ~ 0.25	1.00 ~ 2.0	● 2053		○ 0219		● 1897	● 0220	● 0221									
-UG  General	DCMT 070204 - UG	0.4	0.10 ~ 0.25	0.50 ~ 2.0	● 1849		○ 0210		● 2391	● 0211	● 0212	○ 0013								
	DCMT 070208 - UG	0.8	0.10 ~ 0.25	0.80 ~ 2.0	● 1850		○ 0484		● 2386	● 0717	● 1136									
	DCMT 11T304 - UG	0.4	0.15 ~ 0.30	0.50 ~ 2.5	● 1831	○ 0677	○ 0216		● 2209	● 0217	● 0218	○ 0014			○ 1520	○ 1522	○ 1521			
	DCMT 11T308 - UG	0.8	0.15 ~ 0.30	0.80 ~ 2.5	● 1832	○ 0678	○ 0222		● 2215	● 0223	● 0224	○ 0015								
	DCMT 11T312 - UG	1.2	0.15 ~ 0.35	1.50 ~ 3.0					● 2605	● 2056										

Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

	DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10 K15	P15 M15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
TURNING	-SF HRSA Finishing	DCGT 070201 - SF	0.1	0.02 ~ 0.15	0.10 ~ 1.5												●	●			
		DCGT 070202 - SF	0.2	0.02 ~ 0.15	0.10 ~ 1.5												2342	2068			
		DCGT 070204 - SF	0.4	0.03 ~ 0.20	0.10 ~ 1.5											○	●	●			
		DCGT 11T301 - SF	0.1	0.01 ~ 0.05	0.10 ~ 2.5												2345	2075			
		DCGT 11T302 - SF	0.2	0.02 ~ 0.15	0.10 ~ 2.5										○	○	●	●			
		DCGT 11T304 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.5										○	○	●	●			
		DCGT 11T308 - SF	0.8	0.03 ~ 0.20	0.10 ~ 2.5										1460	1473	1479	1463			
PARTING & GROOVING	-MF Stainless steel Finishing	DCMT 070204 - MF	0.4	0.05 ~ 0.17	0.08 ~ 1.5									●	●	●	●	●			
		DCMT 11T302 - MF	0.2	0.04 ~ 0.15	0.08 ~ 2.0									2504	1978	1979	1980	2030			
		DCMT 11T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									●	●	●	●	●			
		DCMT 11T308 - MF	0.8	0.07 ~ 0.20	0.15 ~ 2.0									2505	2005	2006	2007	2031			
		DCMT 070204 - MM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●			
		DCMT 070208 - MM	0.8	0.08 ~ 0.25	0.50 ~ 1.5						○			2506	1885	1886	1927	2032			
		DCMT 11T304 - MM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2507	1963	1964	1965	2033			
MILLING	-MM Stainless steel Medium	DCMT 11T308 - MM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									2516	1999	2000	2001	2040			
		DCMT 070204 - PF	0.4	0.05 ~ 0.17	0.08 ~ 1.5									●	●	●	●	●			
		DCMT 11T302 - PF	0.2	0.04 ~ 0.15	0.08 ~ 2.0									2517	1990	1991	1992	2041			
		DCMT 11T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									●	●	●	●	●			
		DCMT 11T308 - PF	0.8	0.07 ~ 0.20	0.15 ~ 2.0									2518	1984	1985	1986	2042			
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●			
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2519	1990	1991	1992	2041			
DRILLING	-PF Cermet Finishing	DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									●	●	●	●	●			
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									2520	1999	2000	2001	2040			
		DCMT 11T302 - PM	0.2	0.04 ~ 0.15	0.08 ~ 2.0									●	●	●	●	●			
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2521	1990	1991	1992	2041			
		DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									2522	1999	2000	2001	2040			
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●			
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2523	1990	1991	1992	2041			
TECHNICAL INFORMATION	-PM Cermet Medium	DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									2524	1999	2000	2001	2040			
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●			
		DCMT 11T302 - PM	0.2	0.04 ~ 0.15	0.08 ~ 2.0									2525	1990	1991	1992	2041			
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2526	1999	2000	2001	2040			
		DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									2527	1999	2000	2001	2040			
		DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●			
		DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									2528	1999	2000	2001	2040			