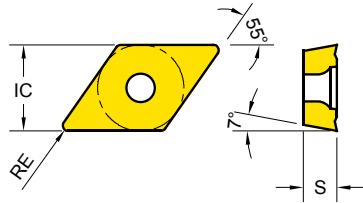


Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

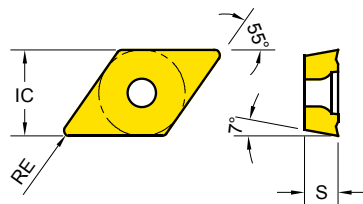
EDP 2200..

● : Stock item ○ : Order made item

DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL  Aluminum	DCGT 070202 - AL	0.2	0.01 ~ 0.20	0.05 ~ 3.0																●
	DCGT 070204 - AL	0.4	0.02 ~ 0.30	0.10 ~ 4.0																●
	DCGT 11T301 - AL	0.1	0.01 ~ 0.30	0.05 ~ 4.0															●	●
	DCGT 11T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 4.0															●	●
	DCGT 11T304 - AL	0.4	0.03 ~ 0.50	0.10 ~ 5.0															●	●
	DCGT 11T308 - AL	0.8	0.03 ~ 0.50	1.00 ~ 5.0															●	●
-UF  Finishing	DCMT 070204 - UF	0.4	0.05 ~ 0.20	0.50 ~ 2.0			○		●	●	●			○		○				
	DCMT 11T304 - UF	0.4	0.05 ~ 0.25	0.50 ~ 2.0			○		●	●	●			○	○	○				
	DCMT 11T308 - UF	0.8	0.05 ~ 0.25	1.00 ~ 2.0	●		○		●	●	●									
-UG  General	DCMT 070204 - UG	0.4	0.10 ~ 0.25	0.50 ~ 2.0	●		○		●	●	●	○								
	DCMT 070208 - UG	0.8	0.10 ~ 0.25	0.80 ~ 2.0	●		○		●	●	●									
	DCMT 11T304 - UG	0.4	0.15 ~ 0.30	0.50 ~ 2.5	●	○	○		●	●	●	○			○	○	○			
	DCMT 11T308 - UG	0.8	0.15 ~ 0.30	0.80 ~ 2.5	●	○	○		●	●	●	○								
	DCMT 11T312 - UG	1.2	0.15 ~ 0.35	1.50 ~ 3.0					●	●										

Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10 K15	P15 M15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
NEW -SF  HRSA Finishing	DCGT 070201 - SF	0.1	0.02 ~ 0.15	0.10 ~ 1.5													●	●		
	DCGT 070202 - SF	0.2	0.02 ~ 0.15	0.10 ~ 1.5													●	●		
	DCGT 070204 - SF	0.4	0.03 ~ 0.20	0.10 ~ 1.5												○	●	●		
	DCGT 11T301 - SF	0.1	0.01 ~ 0.05	0.10 ~ 2.5													●	●		
	DCGT 11T302 - SF	0.2	0.02 ~ 0.15	0.10 ~ 2.5											○	○	●	●		
	DCGT 11T304 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.5											○	○	●	●		
	DCGT 11T308 - SF	0.8	0.03 ~ 0.20	0.10 ~ 2.5													●	●		
NEW -MF  Stainless steel Finishing	DCMT 070204 - MF	0.4	0.05 ~ 0.17	0.08 ~ 1.5									●	●	●	●	●	●		
	DCMT 11T302 - MF	0.2	0.04 ~ 0.15	0.08 ~ 2.0									●	●	●	●	●	●		
	DCMT 11T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									●	●	●	●	●	●		
	DCMT 11T308 - MF	0.8	0.07 ~ 0.20	0.15 ~ 2.0									●	●	●	●	●	●		
													●	●	●	●	●	●		
NEW -MM  Stainless steel Medium	DCMT 070204 - MM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●	●		
	DCMT 070208 - MM	0.8	0.08 ~ 0.25	0.50 ~ 1.5						○			1868							
	DCMT 11T304 - MM	0.4	0.06 ~ 0.17	0.25 ~ 3.0									●	●	●	●	●	●		
	DCMT 11T308 - MM	0.8	0.08 ~ 0.25	0.50 ~ 3.0									●	●	●	●	●	●		
													●	●	●	●	●	●		
NEW -PF  Cermet Finishing	DCMT 070204 - PF	0.4	0.05 ~ 0.17	0.08 ~ 1.5														●	●	
	DCMT 11T302 - PF	0.2	0.04 ~ 0.15	0.08 ~ 2.0														●	●	
	DCMT 11T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0														●	●	
	DCMT 11T308 - PF	0.8	0.07 ~ 0.20	0.15 ~ 2.0														●	●	
																		●	●	
NEW -PM  Cermet Medium	DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3														●	●	
	DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0														●	●	
	DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0														●	●	
																		●	●	